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Development of an Anisotropic Beam Finite Element for Composite Wind Turbine Blades in Multibody System

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ABSTRACT

In this paper a new anisotropic beam finite element for composite wind turbine blades is developed and implemented into the aeroelastic nonlinear multibody code, HAWC2, intended to be used to investigate if use of anisotropic material layouts in wind turbine blades can be tailored for improved performance such as reduction of loads and/or increased power capture. The element stiffness and mass matrices are first derived based on pre-calculated anisotropic beam properties, and the beam element is subsequently put into a floating frame of reference to enable full rigid body displacement and rotation of the beam. This derivation provides the mass and stiffness properties and the fictitious forces needed for implementation into HAWC2. The implementation is subsequently validated by running three validation cases which all show good agreement with results obtained by other authors. Further, a parametric study is conducted in order to investigate if the given anisotropic effect of the composite blade, bend-twist coupling effect, is able to be examined by the developed beam element in a multibody system or not. Two different coupled examples of bend-twist coupling for the blade of a 5MW fictitious wind turbine are considered. The two cases differ in the amount of bend-twist coupling introduced into the blade so that they produce $0.3deg$ and $1deg$ twist at the blade tip (towards feather), respectively, for a $1m$ flapwise tip deflection towards the tower. It is examined if the current structural model is able to capture the anisotropic effects in a multibody system.

KEYWORDS

Anisotropic beam element, multibody system, HAWC2, structural coupling, composite blade, wind turbine

1. INTRODUCTION

Wind turbine blades are getting larger and more flexible. It introduces higher nonlinear behavior of wind turbines. While nonlinear effects is a relatively new focus area in the wind turbine society, there have been many investigations in the helicopter society for decades.^{1,2} Friedmann *et al.*³ and Hodges *et al.*⁴ developed a nonlinear beam model including elastic flap-

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edge dynamics of a rotating beam. The analytical nonlinear beam equation of motion, coupling bending and torsion, becomes very long and complicated. Therefore, ordering schemes are introduced.⁵⁻⁹ However, the derivation of the equation of motion with an ordering scheme is not consistent. It is very dependent on who conducts the analyses and which nonlinear effects produced by higher order terms are neglected. Therefore, an exact beam theory which does not rely on an ordering scheme was introduced by Hodges.¹⁰ The kinematics of this theory are exact. Simo¹¹, Simo *et al.*¹², and Hodges¹³ introduced a mixed formulation which is in first order form. The mentioned advanced beam theories focus on improving the kinematic representation of the beam motion. However, it is still assumed that beams are from homogeneous, isotropic materials, and linearly elastic. This does not fit with a composite beam model which must consider anisotropic material effects and warping effects. Bauchau expanded Euler-Bernoulli beam theory including a transverse shear and a warping displacement.¹⁴ He extended the beam theory to orthotropic materials.^{15,16} A finite element method was introduced to analyze arbitrary cross-section geometries including open sections by Kosmatka.^{17,18} A two dimensional finite element method which is able to compute generalized warping functions and cross-sectional properties for straight and untwisted beams with arbitrary cross-sectional geometries was developed by Giavotto *et al.*¹⁹ And then Borri *et al.*²⁰ extended the beam model to curved and twisted beams. Hodges and his colleagues²¹⁻²⁷ introduced a finite element based cross-section analysis method using the variational asymptotic method²⁸ to reduce a general three-dimensional nonlinear anisotropic elasticity problem into a two-dimensional linear cross-sectional analysis and a one-dimensional nonlinear beam analysis. Three-dimensional warping functions are asymptotically computed by two-dimensional cross-section analysis. The constitutive model for the one-dimensional nonlinear beam analysis is obtained as well. This approach is able to compute any initially twisted and curved, inhomogeneous, anisotropic beam with arbitrary cross-sectional geometries.

Wind turbine blades must be designed to resist the fatigue loads from normal operation and the extreme loads cases caused by extreme conditions. Sudden wind gusts are often too quick for the active pitch control system to react on and may shorten the fatigue life substantially. This problem may be overcome by an aeroelastic tailoring of the blades. By using the anisotropic properties of composite materials, bend-twist and other couplings can be built into the blades. The bend-twist coupling causes the feathering blade to twist under the bending load and can be designed in a manner where the angle of attack decreases with increasing bending load.

Kooijman²⁹ concluded in a report on aeroelastic tailoring that ‘the use of aeroelastic tailoring of the Fiber Reinforced Plastics to control limited torsional deformation is a promising way to improve rotor blade design’. He found that building a bend-twist coupling into the blade gives the potential for a few per cent of energy yield improvement for constant-speed pitch-controlled turbines and improves starting torque by 10 per cent. For a constant-speed pitch-controlled rotor, it is found that the largest power production is obtained with the inboard span twisting to feather and the outboard 60 per cent of the span twisting towards stall.

Middleton *et al.*³⁰ and Infield *et al.*³¹ designed, analyzed, fabricated and tested an axial-twist coupled blade developed to control the rotor in a runaway scenario. Their composite blade was fabricated using a helical lay-up with layers of glass and carbon fibers. Measured twist coupling agreed well with the predictions.

At Technical University of Denmark (DTU) an 8m section from a 23m blade from Vestas Wind Systems A/S has been tested for both static and dynamic manner. The original blade section was tested and then modified with four layers of UD1200 (unidirectional glass fiber,

1200g/m²) which were laminated on the pressure and suction side of the blade with an angle of 25 degrees to the blade axis to create a measurable flapwise bend-twist coupling. The initial test results and comparison with numerical analyses show that the original blade section has very small couplings but that these can be introduced easily by adding angled unidirectional layers.^{32,33} In Luczak *et al.*³⁴ the bend-twist coupling was also investigated by means of experimental and numerical modal analysis. The research focused on the presence of the bend-twist coupling in the mode shapes of the blade section and the influence of an additional mass and stiffness introduced by the extra layers. In both the static and dynamic test campaigns, the comparison of original and modified blade properties clearly show the presence of the bend-twist coupling. However, it was found to be quite challenging to get a reliable prediction of the bend-twist coupling from the modal analyses. The measured bend-twist coupling from the static tests agree very well with numerical predictions.

Research at the National Renewable Energy Laboratory (NREL) in USA have focused on the application of blades with bend-twist coupling on constant-speed turbines. Results indicate that energy capture can be increased significantly if the bend-twist coupled blades are made to twist towards stall while increasing the rotor diameter to maintain the maximum power at its design value.³⁵ However, subsequent simulations with the rotor in turbulent winds showed substantial increases in fatigue damage. Moreover, for a range of wind speeds in the stall regime stall flutter was observed.³⁶ However, when the blades twist towards feather it was found that fatigue damage is reduced by approximately a factor of two and stall flutter is not observed.³⁷

In Lobitz & Veers³⁸ load reduction with bend-twist coupled blades were studied employing modern control strategies. All this work takes only the bend-twist coupling into account and is based on a simplified plane Bernoulli-Euler type of approach. Important steps towards using blade couplings for load reductions have therefore been taken by Lobitz, Veers and their colleagues³⁵⁻³⁹ but the full potential of passive control of wind turbine blades is still to be explored.

The mentioned investigations focused on understanding blade dynamic effect by considering composite tailoring effects. However, a wind turbine has multiple components such as rotor, hub, shaft, generator, gearbox, nacelle, tower, etc. All parts in a turbine interact with each other. Therefore, in order to investigate the overall turbine dynamic responses resulting from a blade structural coupling effect, an entire turbine including rotor, shaft, nacelle, tower, etc., must be considered with an integrated model - not only the blade. In other words, aeroelastic computations with an entire turbine configuration are necessary.

HAWC2 is the in-house aeroelastic nonlinear multibody code intended for calculating wind turbine response in time domain developed by DTU Wind Energy.^{40,41} In the present version of HAWC2 the structural model of the wind turbine is modeled by Timoshenko beam elements which only include the classical Timoshenko beam properties, i.e. bending stiffness, shear stiffness, etc. A single classical, linear Timoshenko or Bernoulli-Euler beam model cannot capture the nonlinear behavior of a large wind turbine blade primarily due to the violation of the small rotation assumption of the beam cross-sections which is inherent in such linear models. However, structures in HAWC2 can be divided into several substructures due to the multibody formulation adapted.⁴² Each substructure has its own coordinate system and when the coordinate system is moved in space internal inertia loads are calculated. Therefore, structural nonlinear effects such as large rotations and translations are able to be captured although the formulation is linear inside each substructure.⁴³ The multibody approach provides another benefit as the whole turbine configuration is modeled by an assembly of bodies connected with constraint equations

such as a rigid coupling, a bearing coupling, a prescribed fixed bearing angle, etc. This makes it possible to simulate an entire turbine system response. However, the current beam elements cannot be used to investigate the aforementioned coupling effects of anisotropic composite materials because the beam elements currently used assume isotropic material. The purpose of this paper is to develop a new anisotropic beam finite element in multibody system and implement it into the structural part of HAWC2.

2. METHODS

In this section the steps to include the new anisotropic beam element into HAWC2 are described. The derivation of element stiffness and mass matrices are derived in section 2.1. This derivation indirectly provides the shape functions of the element which are used in section 2.2 to derive kinematic formulation of the element in a multibody floating frame of reference. Finally, in section 2.3, the complete mass matrix for the anisotropic element in a floating frame of reference is given along with the fictitious forces. The coordinate system used in this study is illustrated in Figure 1.

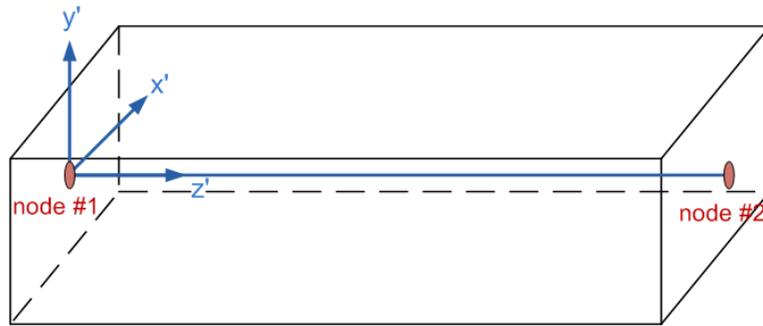


Figure 1. A sketch of the coordinate system in HAWC2

2.1. An anisotropic beam finite element

The elastic energy and the kinetic energy of a beam are considered for deriving a stiffness and a mass matrix of a beam, respectively. The stiffness matrix is derived by assuming that the beam states (deflections and rotations) can be described by polynomials of arbitrarily high order. This approach introduces a high number of degrees of freedom for the states and that high number is subsequently condensed by minimizing the elastic energy of the entire beam with constraints of prescribed states at the beam ends. This approach indirectly results in shape functions which are equal to the static deflection state for a beam with prescribed end conditions.

Equation (1) shows the elastic energy of the beam.

$$2U = \int_0^L (\varepsilon^T S \varepsilon) dz' \quad (1)$$

where ε is the beam strain vector, and S is the cross-sectional stiffness matrix defined by a diagonal matrix into the current HAWC2. If the reference coordinate system of the beam is

located and aligned with the main bending axes and coinciding with the elastic center and the shear center, S becomes a diagonal matrix,

$$S = \begin{bmatrix} k_x GA & 0 & 0 & 0 & 0 & 0 \\ 0 & k_y GA & 0 & 0 & 0 & 0 \\ 0 & 0 & EA & 0 & 0 & 0 \\ 0 & 0 & 0 & EI_x & 0 & 0 \\ 0 & 0 & 0 & 0 & EI_y & 0 \\ 0 & 0 & 0 & 0 & 0 & GJ \end{bmatrix} \quad (2)$$

The classical beam properties are located in the diagonal. For the general anisotropic case, however, the S matrix becomes a full symmetric matrix in which the off-diagonal terms express the couplings introduced by the material layup. It is beyond the scope of this paper to go into the details of how the S matrix is calculated – it is just assumed that S has already been computed by cross-section analysis tools such as BECAS⁴⁴ or VABS²³⁻²⁷.

In equation (1) the generalized strains of the Timoshenko beam, ε , are expressed as

$$\begin{aligned} \{\varepsilon\}^T &= \{\varepsilon_{x'}, \varepsilon_{y'}, \varepsilon_{z'}, \kappa_{x'}, \kappa_{y'}, \kappa_{z'}\} \\ &= \{u_{x'}' - \theta_{y'}, -u_{y'}' - \theta_{x'}, u_{z'}', \theta_{x'}', \theta_{y'}', \theta_{z'}'\} \end{aligned} \quad (3)$$

The displacements and rotations can be expressed by an interpolating polynomial in terms of generalized degrees of freedom as follows

$$q(z') = \{u_{x'}, u_{y'}, u_{z'}, \theta_{x'}, \theta_{y'}, \theta_{z'}\}^T = N(z') \alpha \quad (4)$$

$6 \times 6N_i$ $6N_i \times 1$

where N is the polynomial matrix in which, $[N] = [I, (z')I, (z')^2 I, \dots, (z')^{N_i-1} I]$ where I is a 6 by 6 identity matrix, α is the generalized degrees of freedom, and N_i is the highest power in the polynomial + 1.

From the equations (3) and (4) the generalized strain can be expanded in terms of a strain-displacement matrix and generalized degrees of freedom as follows

$$\varepsilon = B(z')\alpha \quad (5)$$

where B is the strain-displacement matrix which includes a polynomial matrix and its derivative terms as follows

$$B(z') = B_0 N(z') + B_1 N'(z') \quad (6)$$

In equation (6) B_0 and B_1 can be illustrated as follows

$$B_0 = \begin{bmatrix} 0 & 0 & 0 & 0 & -1 & 0 \\ 0 & 0 & 0 & -1 & 0 & 0 \\ 0 & 0 & 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 & 0 & 0 \\ 0 & 0 & 0 & 0 & 0 & 0 \end{bmatrix}, B_1 = \begin{bmatrix} 1 & 0 & 0 & 0 & 0 & 0 \\ 0 & -1 & 0 & 0 & 0 & 0 \\ 0 & 0 & 1 & 0 & 0 & 0 \\ 0 & 0 & 0 & 1 & 0 & 0 \\ 0 & 0 & 0 & 0 & 1 & 0 \\ 0 & 0 & 0 & 0 & 0 & 1 \end{bmatrix} \quad (7)$$

By substituting equation (5) into equation (1), the elastic energy of the beam can be illustrated as follows

$$2U = \alpha^T \underbrace{\int_0^L (B^T S B) dz}_D \alpha \quad (8)$$

In order to find α in equation (8) we first substitute part of α (α_1) by the nodal degrees of freedom (d), and then find the remainder of α (α_2) by minimizing the elastic energy with respect to α_2 . By applying boundary conditions at each end of the beam the nodal degrees of freedom are obtained as follows

$$d = N_d \alpha \quad (9)$$

$$\therefore \begin{Bmatrix} d_1 \\ d_2 \end{Bmatrix} = \begin{bmatrix} N(0) \\ N(L) \end{bmatrix} \alpha = [N_1 \mid N_2] \begin{Bmatrix} \alpha_1 \\ \alpha_2 \end{Bmatrix}$$

12×1 $12 \times 6N_i$ $6N_i \times 1$

where N_1 and N_2 become

$$N_1 = \begin{bmatrix} I & 0 \\ I & LI \end{bmatrix}, \quad N_2 = \begin{bmatrix} 0 & 0 & \dots & 0 \\ L^2 I & L I & \dots & L^{N_i-1} I \end{bmatrix} \quad (10)$$

12×12 $12 \times (6N_i - 12)$

where L is the length of the considered beam element.

From equations (9) and (10) α and α_1 can be rewritten as

$$\alpha = \underbrace{\begin{bmatrix} I \\ 0 \end{bmatrix}}_{A_{\alpha 1}} \alpha_1 + \underbrace{\begin{bmatrix} 0 \\ I \end{bmatrix}}_{A_{\alpha 2}} \alpha_2 = A_{\alpha 1} \alpha_1 + A_{\alpha 2} \alpha_2 \quad (11)$$

$6N_i \times 1$ 12×12 $12 \times (6N_i - 12)$ 12×1 $6N_i \times 12$ 12×1 $6N_i \times (6N_i - 12)$ $(6N_i - 12) \times 1$

$$\alpha_1 = N_1^{-1} (d - N_2 \alpha_2) \quad (12)$$

By implementing equation (12) into equation (11) α can be expressed as follows

$$\begin{aligned}
\alpha &= \underbrace{A_{\alpha_1} N_1^{-1}}_{Y_1} d + \underbrace{(A_{\alpha_2} - A_{\alpha_1} N_1^{-1} N_2)}_{Y_2} \alpha_2 \\
&= \underbrace{Y_1}_{6N_i \times 12} d + \underbrace{Y_2}_{6N_i \times (6N_i - 12)} \alpha_2
\end{aligned} \tag{13}$$

To compute the remainder of α , the total elastic energy minimization approach in terms of α_2 , $\frac{dU}{d\alpha_2} = 0$, is considered. From equations (8) and (13), the total elastic energy of the beam is obtained as follows

$$U = \frac{1}{2} \underbrace{(d^T Y_1^T + \alpha_2^T Y_2^T)}_{\alpha^T} D \underbrace{(Y_1 d + Y_2 \alpha_2)}_{\alpha} \tag{14}$$

Resulting from the total energy minimization, the α_2 vector is obtained as follows

$$\begin{aligned}
\frac{dU}{d\alpha_2} &= 0 \\
\therefore \underbrace{\{Y_2^T D Y_1\}}_P d &= - \underbrace{\{Y_2^T D Y_2\}}_Q \alpha_2 \\
\Rightarrow \alpha_2 &= \underbrace{Q^{-1}}_{(6N_i - 12) \times (6N_i - 12)} \underbrace{P}_{(6N_i - 12) \times 12} \underbrace{d}_{12 \times 1}
\end{aligned} \tag{15}$$

By substituting equation (15) into equation (13), the α vector as a function of the nodal degrees of freedom is represented as follows

$$\begin{aligned}
\alpha &= Y_1 d + Y_2 Q^{-1} P d = (Y_1 + Y_2 Q^{-1} P) d \\
&= \underbrace{N_\alpha}_{6N_i \times 12} d
\end{aligned} \tag{16}$$

Finally, the elastic energy of the beam is obtained in terms of nodal degrees of freedom by substituting equation (16) into equation (8) as follows

$$\begin{aligned}
U &= \frac{1}{2} d^T N_\alpha^T \left[\int_0^L (B^T S B) dz' \right] N_\alpha d \\
&= \frac{1}{2} d^T K d
\end{aligned} \tag{17}$$

where K matrix, $K = N_\alpha^T \left[\int_0^L (B^T S B) dz' \right] N_\alpha$, is the element stiffness matrix.

The method to compute the element mass matrix is similar to the definition of the stiffness matrix. The element mass matrix is obtained from the kinetic energy as follows

$$T = \frac{1}{2} \int_V \rho \dot{r}^T \dot{r} dV \quad (18)$$

where ρ , \dot{r} , and V are the mass density, velocity of the material point inside the beam element, and volume of body, respectively. The velocity of the material point inside the beam element at the sectional coordinate $r' = \{x', y', 0\}^T$ can be expressed as follows

$$\dot{r} = \dot{u} + \dot{\theta} \times r' \quad (19)$$

where $u = \{u_{x'}, u_{y'}, u_{z'}\}^T$ and $\theta = \{\theta_{x'}, \theta_{y'}, \theta_{z'}\}^T$. Therefore, equation (19) can be explained as follows

$$\dot{r} = [I \mid -[r' \times I]] \dot{q} \quad (20)$$

where $[(\cdot) \times I]$ means the skew symmetric matrix associated with the vector (\cdot) .

By applying the same shape function as the stiffness matrix, equation (20) can be illustrated as follows

$$\dot{r} = [I \mid -[r' \times I]] N(z') \dot{\alpha} \quad (21)$$

By substituting equation (21) into equation (18) the kinetic energy of the beam can be extended as follows

$$\begin{aligned} T &= \int_0^L \left(\int_A \left(\frac{1}{2} \rho \dot{r}^T \dot{r} \right) dA \right) dz' \\ &= \frac{1}{2} \dot{\alpha}^T \int_0^L \left(N(z')^T \left(\int_A \rho \begin{bmatrix} I \\ -[r' \times I]^T \end{bmatrix} [I \mid -[r' \times I]] dA \right) N(z') \right) dz' \dot{\alpha} \\ &= \frac{1}{2} \dot{\alpha}^T \int_0^L \left(N(z')^T E N(z') \right) dz' \dot{\alpha} \end{aligned} \quad (22)$$

where A is the cross-sectional area and E matrix, $E = \int_A \rho \begin{bmatrix} I \\ -[r' \times I]^T \end{bmatrix} [I \mid -[r' \times I]] dA$, is the cross-sectional mass matrix.

From the equation (16) $\dot{\alpha}$ can be obtained by differentiating α with respect to time as follows

$$\dot{\alpha} = N_\alpha \dot{d} \quad (23)$$

Inserting equation (23) into equation (22) the kinetic energy in terms of nodal degrees of

freedom for the velocity can be obtained as follows

$$\begin{aligned} T &= \frac{1}{2} \dot{d}^T N_\alpha^T \left[\int_0^L (N(z')^T E N(z')) dz' \right] N_\alpha \dot{d} \\ &= \frac{1}{2} \dot{d}^T M \dot{d} \end{aligned} \quad (24)$$

where M matrix, $M = N_\alpha^T \left[\int_0^L (N(z')^T E N(z')) dz' \right] N_\alpha$, is the element mass matrix.

2.2. Multibody formulation

The HAWC2 is a multibody based nonlinear aeroelastic in-house code.^{40,41} The formulation used is the one called Floating Frame of Reference.⁴² In this formulation the kinematics of the flexible body is described in a coordinate system which is translated and rotated relative to an inertial system. Figure 2 shows a sketch of the flexible body coordinates.

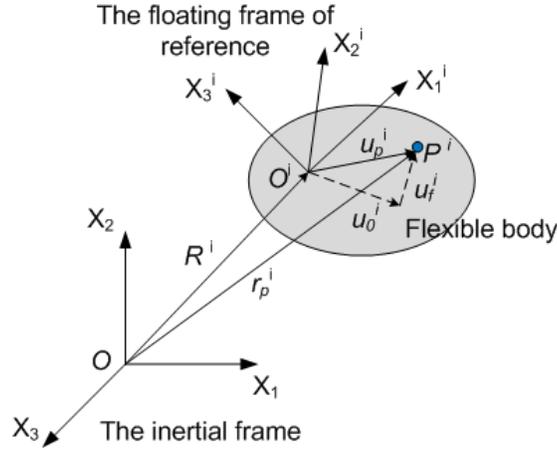


Figure 2. A sketch of a flexible body coordinate system in HAWC2

The position of a point in the flexible body (O^i) is explained as follows

$$r_p^i = R^i + A^i \bar{u}_p^i \quad (25)$$

where the superscript i represents i th flexible body, R^i is the vector from the origin of the inertial frame to the origin of the floating frame, A^i is the rotation transformation matrix which transforms a vector from the floating frame to the inertial frame, and \bar{u}_p^i is the position of the point in the floating frame coordinates. In general, the overbar of a vector in this paper represents that the coordinates refer to the floating frame of reference. The vector \bar{u}_p^i is the sum of the location of the material point, P^i , when the flexible body is undeformed and when the flexible body is deformed, i.e.

$$\bar{u}_p^i = \bar{u}_0^i + \bar{u}_f^i = \bar{u}_0^i + S^i q_f^i \quad (26)$$

where \bar{u}_0^i is the location of the material point of the undeformed flexible body and \bar{u}_f^i is the deflection of the material point of the deformed flexible body. The deflection \bar{u}_f^i is described by the shape function, S^i , and the degrees of freedom of the flexible body, q_f^i . The size of S^i matrix is a 3 by considered number of degrees of freedom and the size of q_f^i vector is a number of considered degrees of freedom.

The velocity of a point in the flexible body is able to be derived by differentiating equation (25) with respect to time as follows

$$\dot{r}_p^i = \dot{R}^i + \dot{A}^i \bar{u}_p^i + A^i \dot{\bar{u}}_p^i = \dot{R}^i + \dot{A}^i \bar{u}_p^i + A^i S^i \dot{q}_f^i \quad (27)$$

where $\dot{\bar{u}}_0^i = 0$.

The central term on the right hand side of equation (27) can be rewritten in order to express all terms in the equation as velocity terms as follows

$$\dot{A}^i \bar{u}_p^i = -A_i (\bar{u}_p^i \times \bar{\omega}^i) \quad (28)$$

where $\bar{\omega}^i$ is the angular velocity vector.

By substituting equation (28) into equation (27) the velocity of a point can be illustrated in a matrix form as follows

$$\dot{r}_p^i = \left[I \mid -A^i [\bar{u}_p^i \times I] \mid A^i S^i \right] \begin{bmatrix} \dot{R}^i \\ \bar{\omega}^i \\ \dot{q}_f^i \end{bmatrix} = H^i \dot{q}^i \quad (29)$$

where \dot{q}^i is the total generalized velocity vector of the i th body.

The acceleration of a point in the flexible body is determined by differentiating equation (29) with respect to time as follows

$$\begin{aligned} \ddot{r}_p^i &= \dot{H}^i \dot{q}^i + H^i \ddot{q}^i \\ &= \left[I \mid -A^i [\bar{u}_p^i \times I] \mid A^i S^i \right] \begin{bmatrix} \ddot{R}^i \\ \dot{\bar{\omega}}^i \\ \ddot{q}_f^i \end{bmatrix} + A^i \left\{ \bar{\omega}^i \times (\bar{\omega}^i \times \bar{u}_p^i) + 2\bar{\omega}^i \times \dot{\bar{u}}_p^i \right\} \end{aligned} \quad (30)$$

where \ddot{R}^i is the absolute acceleration of the origin of the body frame, $\bar{\omega}^i \times (\bar{\omega}^i \times \bar{u}_p^i)$ is the centrifugal acceleration, $\dot{\bar{\omega}}^i \times \bar{u}_p^i$ is the angular acceleration, $2\bar{\omega}^i \times \dot{\bar{u}}_p^i$ is the Coriolis acceleration, and $\ddot{\bar{u}}_p^i$ is the acceleration of the considered point due to the body deformation.

2.3. Application to the new beam element

The beam element is described in an element coordinate system, (x', y', z') which is fixed relative to the floating frame coordinate system. The element coordinate system is coinciding with the center line of the beam element. Therefore, the z -axis, z' , is coinciding with the center line and the x - and y -axes, x' and y' , are rotated so that they are orientated in the major axis directions of the beam element system.

The initial location of the beam element is described by the two vectors, \bar{r}_1 and \bar{r}_{12} defined in the floating reference coordinates, where \bar{r}_1 describes the location of the node 1 (on which the origin of the element coordinate system is placed) from the origin of the floating reference coordinates, and \bar{r}_{12} is the vector from node 1 to node 2 located at the $(0,0,L)$ in the element coordinate system. The transformation from the element coordinate system to the floating frame coordinate system is described by the orthonormal transformation matrix, T_{ES} which is a 3 by 3 matrix. Using the description above, \bar{u}_0^i is expressed as

$$\bar{u}_0^i = \{x_1^i, x_2^i, x_3^i\}^T = \bar{r}_1 + \bar{r}_{12} \frac{z'}{L} + T_{ES} \hat{r}_{xy} \quad (31)$$

where the vector \hat{r}_{xy} is defined as

$$\hat{r}_{xy} = \{x', y', 0\}^T \quad (32)$$

The shape function matrix S^i is defined as

$$S^i = T_{ES} N_T N_Z T_{ES}^T \quad (33)$$

where

$$T_{ES^4} = \begin{bmatrix} T_{ES} & 0 & 0 & 0 \\ 0 & T_{ES} & 0 & 0 \\ 0 & 0 & T_{ES} & 0 \\ 0 & 0 & 0 & T_{ES} \end{bmatrix} \quad (34)$$

The role of the $T_{ES^4}^T$ matrix is to transform the nodal degrees of freedom from the floating frame coordinates to the element coordinate system. The N_Z matrix, which is a 6 by 12 dimensional matrix, is a function of z' only and provides the deflections and the rotations of the center line, i.e.

$$\begin{Bmatrix} u_{x'} \\ u_{y'} \\ u_{z'} \\ \theta_{x'} \\ \theta_{y'} \\ \theta_{z'} \end{Bmatrix} = \begin{Bmatrix} u^E \\ \theta^E \end{Bmatrix} = N_Z T_{ES^4}^T q_f^i \quad (35)$$

where N_Z can be explained by $N(z')$ and N_α from equations (4) and (16). Therefore, equation (35) is illustrated as follows

$$N_Z T_{ES^4}^T q_f^i = N(z') N_\alpha T_{ES^4}^T q_f^i \quad (36)$$

The rotation of the cross section results in further deflection of points located away from the center line. This displacement is handled by the 3 by 6 dimensional matrix N_T given by

$$N_T = \begin{bmatrix} 1 & 0 & 0 & 0 & 0 & -y' \\ 0 & 1 & 0 & 0 & 0 & x' \\ 0 & 0 & 1 & y' & -x' & 0 \end{bmatrix} = [I \mid -[\hat{r}_{xy} \times I]] \quad (37)$$

Matrix multiplication of N_T in front of equation (36) results in the deflection of the point (x', y', z') in element coordinates and what is left in order to have the description of S^i in equation (33) is to transform this vector into the floating frame coordinate system by pre-multiplication of T_{ES} .

Inertia forces can be derived from the virtual work principle as follows

$$\delta W^i = \int_{V^i} \delta r^i \cdot \rho \ddot{r}^i dV^i \quad (38)$$

where δr^i is the virtual displacement of the material point on the surface of the element and \ddot{r}^i is the acceleration of the material point.

From equations (25) and (28) the virtual displacement can be illustrated as follows

$$\delta r^i = \delta R^i + \delta A^i \bar{u}_p^i + A^i S^i \delta q_f^i = [I \mid -A^i [\bar{u}_p^i \times I] \mid A^i S^i] \begin{Bmatrix} \delta R^i \\ \delta \theta^i \\ \delta q_f^i \end{Bmatrix} = H^i \delta q^i \quad (39)$$

By substituting equations (30) and (39) into equation (38), the virtual work can be illustrated as follows

$$\begin{aligned}
\delta W^i &= (\delta q^i)^T \int_{V^i} \rho^i \left[\begin{array}{c} I \\ -[\bar{u}_p^i \times I]^T (A^i)^T \\ (S^i)^T (A^i)^T \end{array} \right] \left\{ \left[I \mid -A^i [\bar{u}_p^i \times I] \mid A^i S^i \right] \begin{bmatrix} \ddot{R}^i \\ \dot{\bar{\omega}}^i \\ \ddot{q}_f^i \end{bmatrix} \right. \\
&\quad \left. + A^i \left(\bar{\omega}^i \times (\bar{\omega}^i \times \bar{u}_p^i) + 2\bar{\omega}^i \times \dot{\bar{u}}_p^i \right) \right\} dV^i \quad (40) \\
&= (\delta q^i)^T \left(M^i \begin{bmatrix} \ddot{R}^i \\ \dot{\bar{\omega}}^i \\ \ddot{q}_f^i \end{bmatrix} + Q^i \right)
\end{aligned}$$

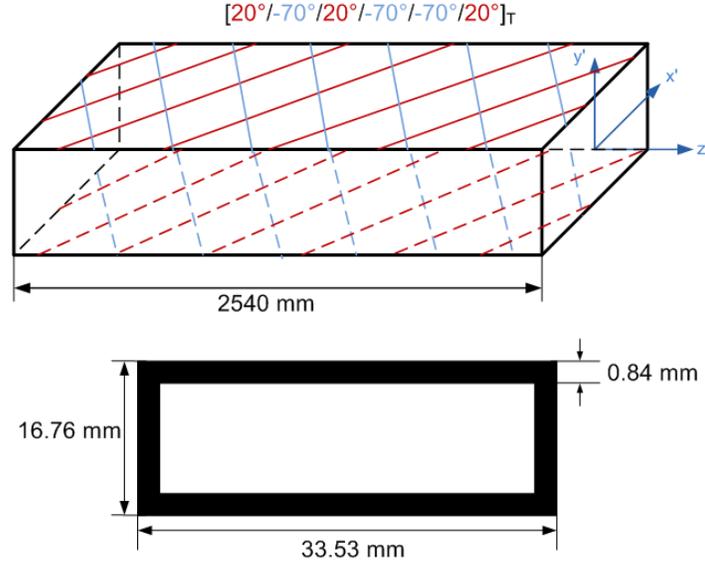
where M^i is the mass matrix of i th body and Q^i is the force vector on i th body related with centrifugal and Coriolis forces. They can be explained as follows

$$M^i = \int_{V^i} \rho^i \left[\begin{array}{ccc} I & -A^i [\bar{u}_p^i \times I] & A^i S^i \\ \cdots & [\bar{u}_p^i \times I]^T [\bar{u}_p^i \times I] & -[\bar{u}_p^i \times I]^T S^i \\ \text{sym.} & \cdots & (S^i)^T S^i \end{array} \right] dV^i \quad (41)$$

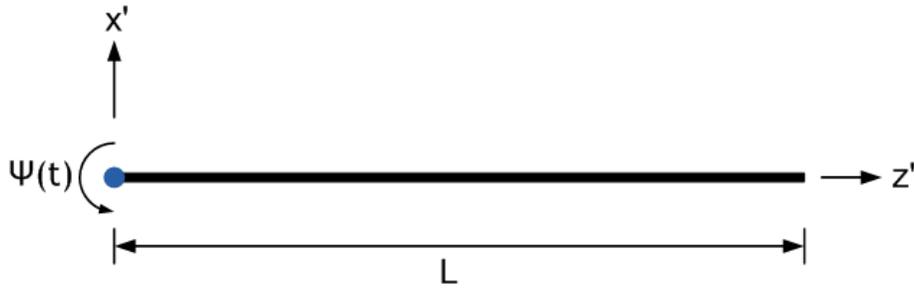
$$Q^i = \int_{V^i} \rho^i \left[\begin{array}{c} A^i \left(\bar{\omega}^i \times (\bar{\omega}^i \times \bar{u}_p^i) + 2\bar{\omega}^i \times \dot{\bar{u}}_p^i \right) \\ [\bar{u}_p^i \times I] \left(\bar{\omega}^i \times (\bar{\omega}^i \times \bar{u}_p^i) + 2\bar{\omega}^i \times \dot{\bar{u}}_p^i \right) \\ (S^i)^T \left(\bar{\omega}^i \times (\bar{\omega}^i \times \bar{u}_p^i) + 2\bar{\omega}^i \times \dot{\bar{u}}_p^i \right) \end{array} \right] dV^i \quad (42)$$

3. NUMERICAL RESULTS

After implementing the new beam element into HAWC2 three different cases are investigated in order to validate the new beam model with a single body and a multibody configuration. The first case is used for validating the developed beam element with an anisotropic single body example. The second example case is used for validating the multibody formulation used in HAWC2. As the last case a whole turbine configuration including anisotropic blades on the rotor is considered for validating the beam element in the multibody formulation. Figure 3(a) and (b) show the sketches of the considered first and second case. The last considered case is the NREL 5MW reference wind turbine⁴⁵. Tables 1 and 2 show the detailed structural properties and cross-sectional stiffness matrix for the first and the second example. More detailed information is addressed in Hodges *et al.*⁴⁶ and Simo *et al.*⁴⁷.



(a) Case 1: an anisotropic rectangular box beam, $[20^\circ/-70^\circ/20^\circ/-70^\circ/-70^\circ/20^\circ]_T$ layups with T300/5208 Graphite/Epoxy⁴⁶



(b) Case 2: a spin-up maneuver problem by prescribing the angle⁴⁷

Figure 3. A sketch of considered examples

3.1. Validation of the new beam finite element with an anisotropic single body

Case 1 is used for validating the beam element with an anisotropic single body configuration. The case produces structural couplings due to asymmetric composite layups such as edgewise deflection-flapwise bending (S_{14}), flapwise deflection-edgewise bending (S_{25}), axial deflection-torsion (S_{36}). Natural frequencies computed from HAWC2 are compared to the other existing results obtained from Hodges *et al.*⁴⁶ and the results determined by a commercial software, MSC/Nastran. In order to compute the natural frequencies by MSC/Nastran, a 4-node shell element located in the mid-thickness of the material is considered. The structure is meshed with 38 elements circumferentially and 1015 longitudinally. Table 3 shows the natural frequencies comparison. The HAWC2 result shows good agreement.

The mentioned coupling effects on the structure can be captured through the mode shape analysis. Figure 4 shows the first 6 mode shapes obtained from HAWC2. In this figure it is exhibited by all modes that the flap related mode is coupled with the edge related mode and vice versa. First two modes produce small coupling effects and therefore it is not easy to see the

coupled behaviors. However, at the higher modes it is very obvious that the flap and edge related mode is coupled with the edge and flap related mode, respectively.

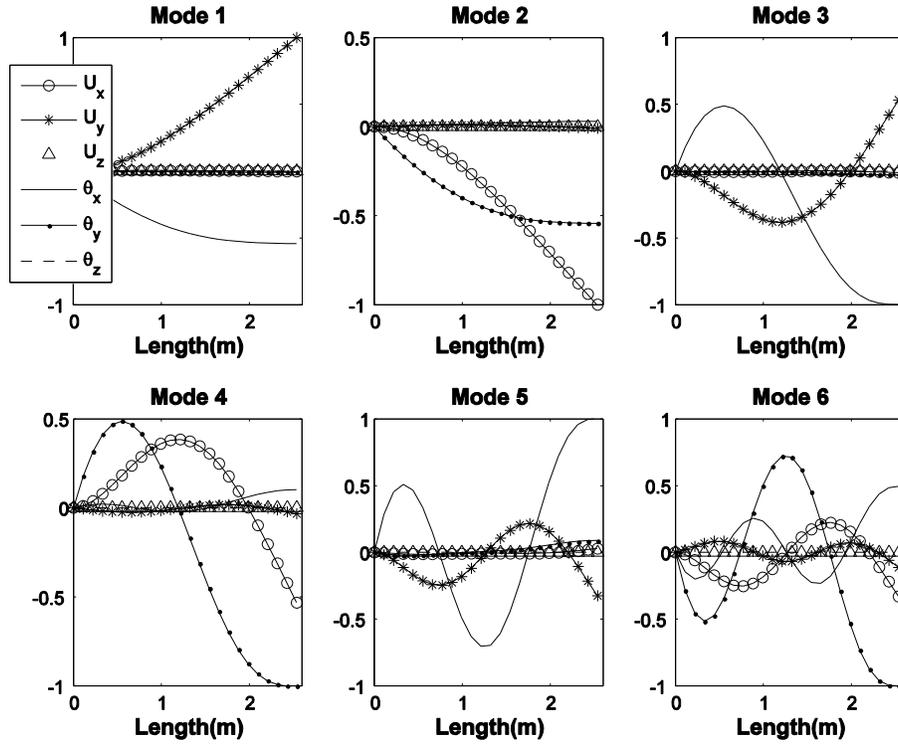


Figure 4. 6 mode shapes of Case 1 with anisotropic properties

From the above natural frequencies and mode shapes results it may be concluded that the beam model can capture the physical behaviors of a structurally coupled single body very well. More validations with an anisotropic single body concept were performed by the authors.⁴⁸

3.2. Validation of a nonlinear multibody formulation

Case 2 is used for validating a nonlinear multibody formulation. This example is known as the Spin-up Maneuver subjected to the angle, $\psi(t)$, described in equation (43). The angle is applied at the root of the beam shown in Figure 3(b). The angle is scheduled with respect to time as follows

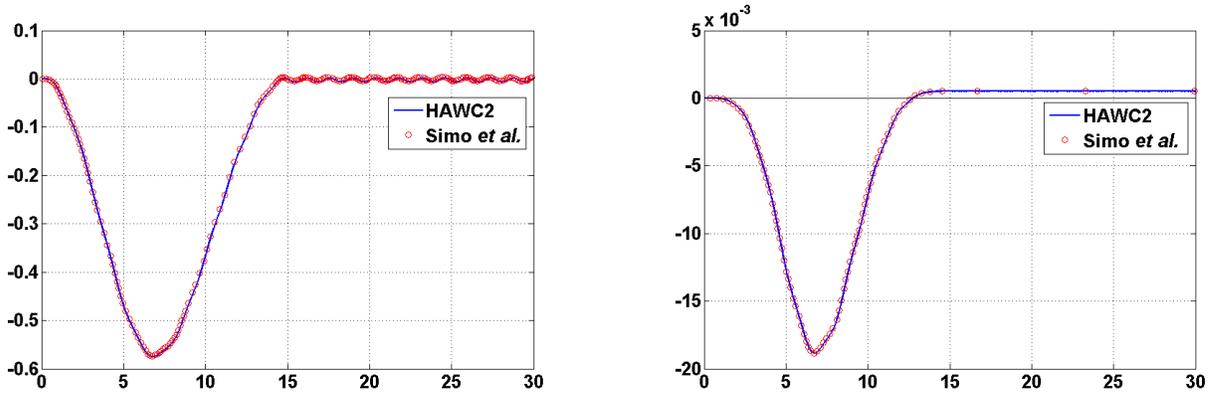
$$\psi(t) = \frac{2}{5} \left[\frac{t^2}{2} + \left(\frac{15}{2\pi} \right)^2 \left(\cos \frac{2\pi t}{15} - 1 \right) \right] \text{ rad}, \quad 0 \leq t \leq 15 \text{ sec} \quad (43)$$

$$\psi(t) = (6t - 45) \text{ rad}, \quad t > 15 \text{ sec}$$

where this type of motion was suggested by Kane *et al.*⁴⁹.

Tip displacements on x' and z' direction are compared between HAWC2 and the existing results obtained by Simo *et al.*⁴⁷. Figure 5(a) and (b) show the tip displacements in x' and z'

direction, respectively. They are matched very well. The centrifugal stiffening effect is captured as well. From the obtained results it can be addressed that the developed multibody formulation performs very well.



(a) Tip displacement in x' direction

(b) Tip displacement in z' direction

Figure 5. Tip displacement comparisons between HAWC2 and Simo *et al.*⁴⁷

3.3. Validation of a whole turbine configuration

As the final example a whole wind turbine, 5MW reference wind turbine⁴⁵, is considered to validate the new beam element in a multibody system. The natural frequencies of the whole turbine and the blades are compared between the standard version (i.e. before implementing the new beam element) and the new version (i.e. after implementing the new beam element). Table 4 shows the comparisons.

Natural frequencies for both the whole turbine and the blades are very similar. Thus, it may also be concluded that the developed beam element is successfully developed and implemented into HAWC2.

As a final step a parametric study is accompanied with the new version of HAWC2 to investigate an anisotropic structural effect in terms of a whole turbine response.

3.4. A simple parametric study for a blade bend-twist coupling effect

According to the literature³⁵⁻³⁹ the bend-twist coupled composite blade yields the benefit to reduce the blade flapwise fatigue loads. In this section, a simple parametric study is investigated with the developed structural model in order to explore whether or not the developed model is able to capture a given anisotropic effect such as a bend-twist coupling in a multibody configuration. The 5MW turbine with blades having a bend-twist coupling is used. In this study, it is not a scope to design a blade with a detailed composite layup which results in a desired bend-twist coupling. Instead, the considered bend-twist coupling is assigned based on equation (44) obtained from Lobitz *et al.*³⁹ and it is assumed that such a blade can be produced.

$$S = \begin{bmatrix} k_x GA & 0 & 0 & 0 & 0 & 0 \\ 0 & k_y GA & 0 & 0 & 0 & 0 \\ 0 & 0 & EA & 0 & 0 & 0 \\ 0 & 0 & 0 & EI_x & 0 & S_{BT} \\ 0 & 0 & 0 & 0 & EI_y & 0 \\ 0 & 0 & 0 & S_{BT} & 0 & GJ \end{bmatrix} \quad (44)$$

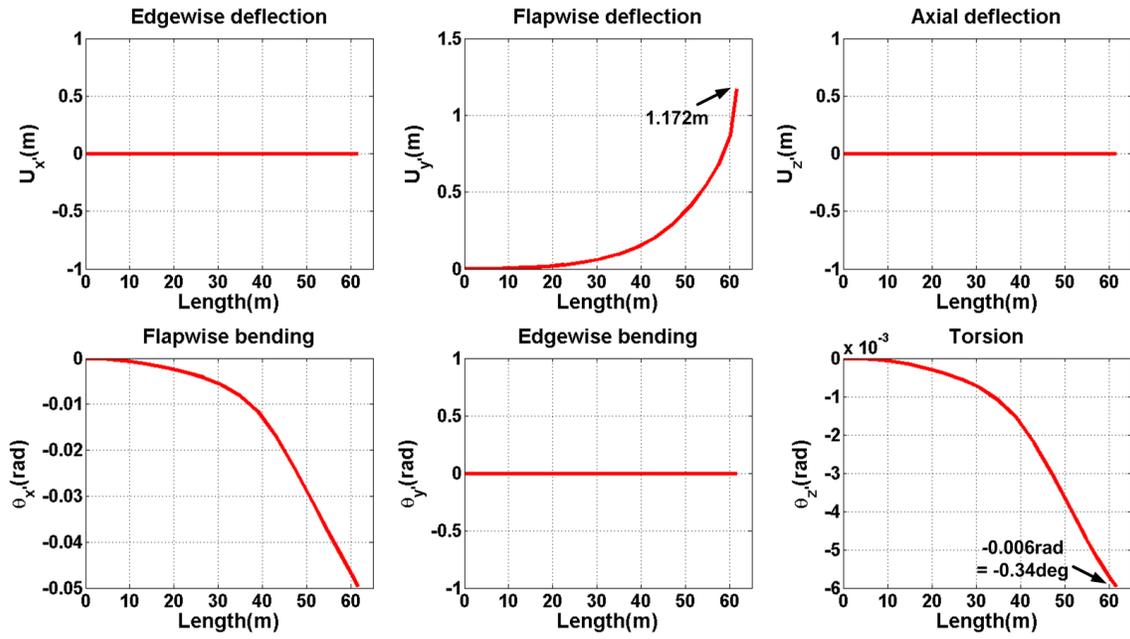
where S_{BT} is the coupling term represented as

$$S_{BT} = \alpha \sqrt{EI_x \times GJ}, \quad -1 < \alpha < 1 \quad (45)$$

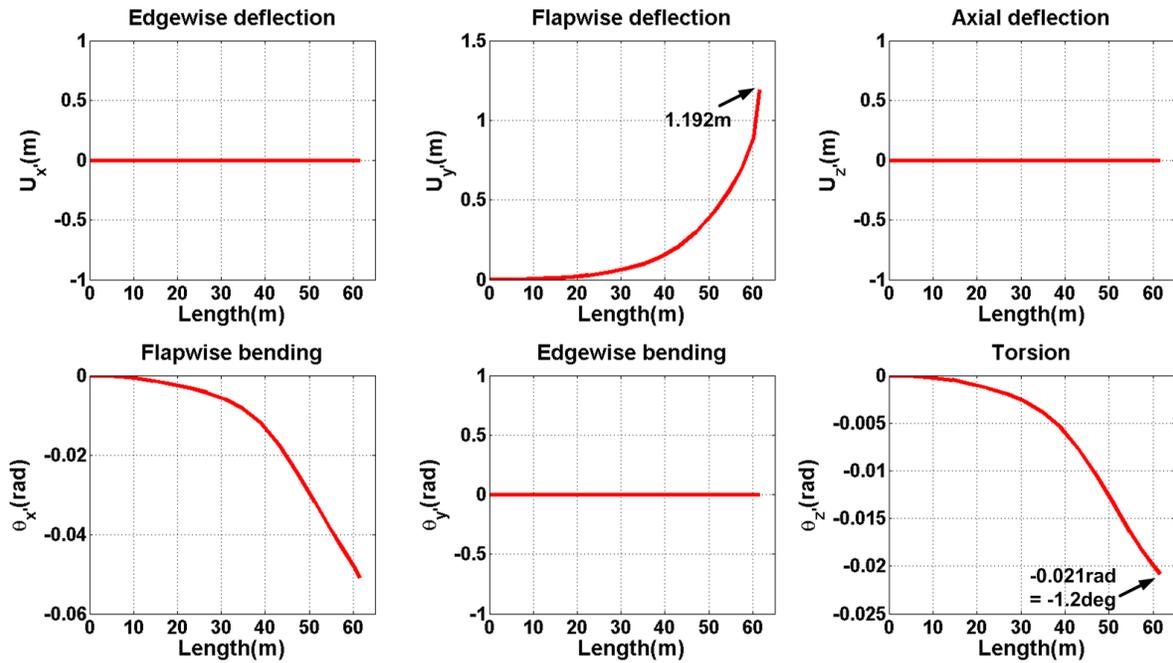
The amount of coupling is assigned by α . When α has a negative value flapwise bending toward tower results in blade twist toward feather. It is the opposite when α has a positive value. In this study two fabricated coupling cases are considered which are $\alpha = -0.05$ and $\alpha = -0.17$. Both cases are producing the bend-twist coupling for which 1m flapwise bending tip deflection resulting in approximately 0.3deg and 1deg twist at the blade tip, respectively. From the experiments done at DTU on the 8m section from a 23m Vestas blade modified with additional UD layers^{32, 34} the bend-twist coupling was measured. The inner part was fixed with two clamps and the outer part was loaded at a movable clamp. It was found that in pure flapwise bending a flapwise deflection of 120mm at the outer measuring section resulted in a twisting angle of 0.5deg, which corresponds to 4.5deg for 1m tip deflection. So the bend-twist couplings used here can easily be obtained in reality. The amount of couplings can be calculated by either an Eigen vector analysis or a static analysis. In this paper a static analysis is used. A static load at the blade tip, which can produce approximately 1m blade flapwise tip deflection for both cases, is applied. Figure 6(a) and (b) show results from static analyses obtained by a cantilevered blade.

A single wind speed, 7m/s, is considered with 22% turbulence intensity. All results obtained are compared with a case with no couplings referred to as the baseline. Figure 7 shows the comparisons of the blade root flapwise, edgewise, and torsional equivalent fatigue loads and blade tip deflection. The negative sign means that the obtained values are lower than for the baseline. The S-N slope, $m = 12$, for a composite material is selected for the equivalent fatigue load analysis. Rainflow counting methodology⁵⁰ is adapted for fatigue analysis. The blade root flapwise, edgewise, and torsional equivalent fatigue load are decreased up to approximately 2%, 0.5%, and 10%, respectively when $\alpha = -0.05$. When $\alpha = -0.17$, 20%, 0.8% and 21% of the flapwise, edgewise, and torsional equivalent fatigue loads are reduced. The blade tip clearances are also improved for both cases, approximately 8% and 21%, respectively.

One of the main reasons to obtain the above results is that aerodynamic loads on the blades are reduced due to reduced angle of attack resulting from torsion toward feather. Figure 8 shows the comparison of the mean value of angle of attack. The angles of attack for both cases are reduced, approximately 11% and 33%. The more coupling provides the more angle of attack changes resulting to decreasing the loads and the flapwise deflection. However, this phenomenon is able to decrease the mechanical power (i.e. the power transmitted through a mechanical system). But it is out of scope with the present study to investigate more detailed advantages and disadvantages of the bend-twist coupling. From the study it is very clearly seen that the current structural model is able to capture the anisotropic effects.

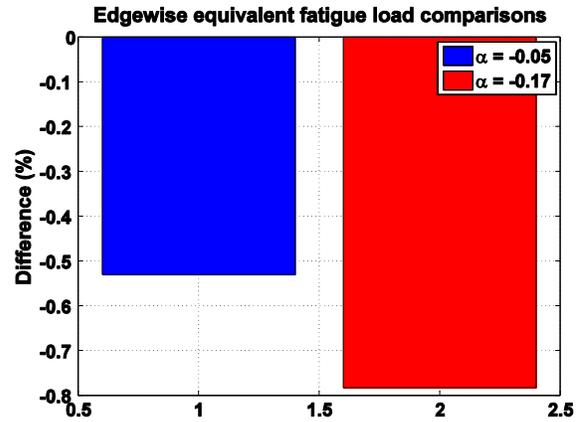
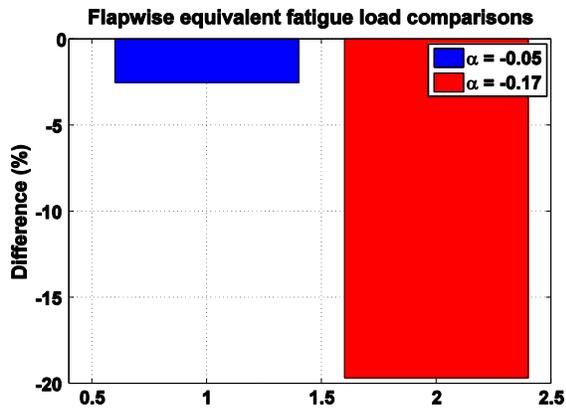


(a) Example 1: $\alpha = -0.05$



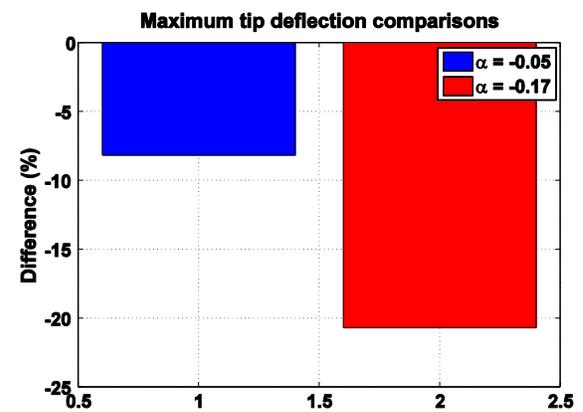
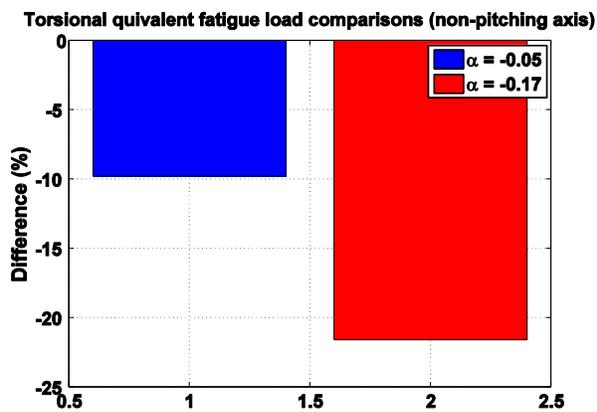
(b) Example 2: $\alpha = -0.17$

Figure 6. The static deflections and rotations of the coupled beam



(a) Flapwise equivalent fatigue load

(b) Edgewise equivalent fatigue load



(c) Torsional equivalent fatigue load

(d) Maximum blade tip deflection

Figure 7: Equivalent fatigue loads and maximum tip deflection comparisons

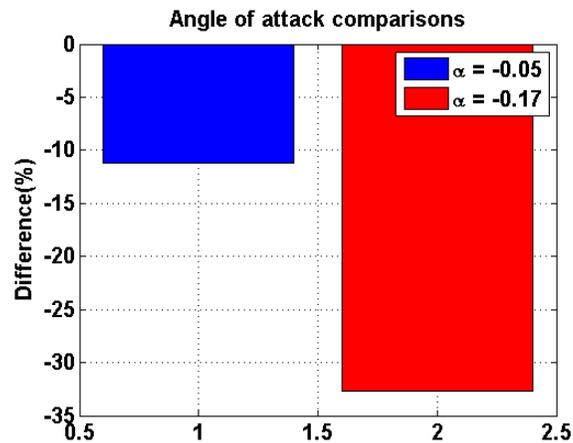


Figure 8. Angle of attack comparisons

4. CONCLUSIONS

In this paper a new beam element, which is able to take the behavior of anisotropic materials into account, is developed and implemented into the multibody system of HAWC2. Validations for a single body and a multibody configuration are performed with an anisotropic beam model, a spin-up maneuver problem and the NREL 5MW reference wind turbine. Eigenvalue analyses are performed. A static analysis is also performed with the purpose of investigating a structural coupling effect on the 5MW reference wind turbine. A parametric study is performed to examine if the developed structural model in a multibody system is able to capture the given anisotropic structural coupling effects. Obtained results can be summarized as follows

- Case 1: Natural frequencies are compared between HAWC2 computations and computations from other methods. The obtained results from HAWC2 are very similar to those obtained from the other methods. Mode shapes are also investigated. From the obtained results it is seen that the developed beam element is able to capture the given couplings well.
- Case 2: A spin-up maneuver problem by prescribed angle is examined in order to validate the developed nonlinear multibody formulation used in HAWC2. The tip displacements are compared between HAWC2 and the other published results. They match very well. From this comparison it can be concluded that the developed nonlinear multibody formulation performs very well.
- Case 3: The whole 5MW reference wind turbine is considered to investigate the newly developed beam element in a multibody system. The obtained natural frequencies between the standard version (i.e. before implementing the new beam element) and the new version (i.e. after implementing the new beam element) are very similar so it may be concluded that the implementation of the new element is successful.
- Parametric study: a simple parametric study is performed with the new version of HAWC2 to investigate a structural coupling effect in terms of blade responses. Two fictitious bend-twist coupling cases are fabricated such that $1m$ flapwise tip deflection resulting in $0.3deg$ and $1deg$ torsion at the blade tip, respectively. The angle of attack is in both cases reduced due to the torsion toward feather coupling effect. Therefore, both coupling cases are able to reduce the loads. From this parametric study it is seen that structural coupling effects are able to be examined by the developed beam element in the HAWC2 multibody system.

Next step in the ongoing research activities is to study the whole wind turbine system response, considering realistic composite tailoring effects such as bend-twist or bend-bend couplings produced by layup changes. This will bring more clear answers concerning the potential improvement of the turbine performance by smart design of the blades using structural couplings resulting from the anisotropic materials.

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Tables

Table 1. Sectional properties of Case 1

Material properties	T300/5208 Graphite/Epoxy Rectangular box beam
E_{11}	11.03 GPa
E_{33}	146.79 GPa
G_{12}	4.82 GPa
G_{13}, G_{23}	6.20 GPa
ν_{12}	0.28
P	1599 kg/m ³
Sectional stiffness of Case 1 (Hodges <i>et al.</i> ⁴⁶)	
$S_{11} (k_x GA)$	7.7440×10^5 (N)
S_{14}	8.3266×10^3 (N-m)
$S_{22} (k_y GA)$	2.9557×10^5 (N)
S_{25}	9.0666×10^3 (N-m)
$S_{33} (EA)$	5.0574×10^6 (N)
S_{36}	-1.7195×10^4 (N-m)
$S_{44} (EI_x)$	2.4576×10^2 (N-m ²)
$S_{55} (EI_y)$	7.4439×10^2 (N-m ²)
$S_{66} (GJ)$	1.5040×10^2 (N-m ²)

Table 2. Sectional properties of Case 2

$A \rho$	1.2 kg/m
$I \rho$	6.0×10^{-4} kg-m
L	10 m
Sectional stiffness of Case 2 (Simo <i>et al.</i> ⁴⁷)	
$S_{11} (k_x GA)$	1.0000×10^7 (N)
$S_{22} (k_y GA)$	1.0000×10^7 (N)
$S_{33} (EA)$	2.8000×10^7 (N)
$S_{44} (EI_x)$	1.4000×10^4 (N-m ²)
$S_{55} (EI_y)$	1.4000×10^4 (N-m ²)
$S_{66} (GJ)$	9.9821×10^3 (N-m ²)

Table 3: Natural frequencies comparison of Case 1

Mode	Case 1		
	HAWC2 [Hz]	Hodges <i>et al.</i> ⁴⁶ [Hz]	MSC/Nastran [Hz]
1 (flap-edge)	3.00	3.00	2.98
2 (edge-flap)	5.19	5.19	5.12
3 (flap-edge)	18.79	19.04	18.65
4 (edge-flap)	32.41	32.88	32.02
5 (flap-edge)	52.57	54.69	52.17
6 (edge-flap)	89.54		93.39

Table 4: The natural frequencies comparisons

	Whole turbine natural frequency [Hz] (structure)		Blade natural frequency [Hz] (body)		
	Standard version	New version	Standard version	New version	
1	3.17017×10^{-1}	3.17004×10^{-1}	1	6.72048×10^{-1}	6.71166×10^{-1}
2	3.19657×10^{-1}	3.19631×10^{-1}	2	1.07864×10^0	1.07804×10^0
3	6.06803×10^{-1}	6.06571×10^{-1}	3	1.93946×10^0	1.93328×10^0
4	6.31398×10^{-1}	6.30632×10^{-1}	4	3.95532×10^0	3.95023×10^0
5	6.61957×10^{-1}	6.61118×10^{-1}	5	4.47147×10^0	4.46693×10^0
6	6.99601×10^{-1}	6.98869×10^{-1}	6	5.83890×10^0	5.76753×10^0
7	1.07370×10^0	1.07308×10^0	7	7.91385×10^0	7.89320×10^0
8	1.08798×10^0	1.08722×10^0	8	9.21933×10^0	9.20979×10^0
9	1.68962×10^0	1.68661×10^0	9	1.01272×10^1	1.02861×10^1
10	1.83475×10^0	1.83001×10^0	10	1.23857×10^1	1.24129×10^1