



Allocation of investment costs for large-scale heat pumps supplying district heating

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Supplementary material of: Allocation of investment costs for large-scale heat pumps supplying district heating

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Table 1. Collected and correlated (italic data (in million DKK) of large-scale heat pump projects supplying district heating in Denmark. Information about investment costs were collected for 26 built HP projects and three planned projects mainly from [1,2], personal communication with a consultant firm [3] and direct communication with DH companies that have large-scale HPs installed. Additional information about twelve offers for HP units using industrial excess heat as heat source was provided by Bühler et al. [4]. The considered investment costs included both purchase and installation of equipment and consulting services.

| # | Location | Heat source | Status | Year | Capacity [MW _{th}] | COP | Refrigerant | Temp. Heat sink [°C] | Temp. Heat source [°C] | Total investment costs, not including others (Mio. EUR) | Heat pump costs (Mio. EUR) | Heat source costs (Mio. EUR) | Construction costs (Mio. EUR) | Electricity-related costs (Mio. EUR) | Consulting cost (Mio. EUR) | Others (Mio. EUR) |
|----|---------------|------------------|--------|------|------------------------------|-----|-------------------|----------------------|------------------------|---|----------------------------|------------------------------|-------------------------------|--------------------------------------|----------------------------|-------------------|
| 1 | Sig | Air | built | 2017 | 0.8 | 3.6 | Ammonia | 64 | Ambient | 0.86 | 0.37 | 0.06 | 0.23 | 0.17 | 0.03 | |
| 2 | Tønder | Air | built | 2017 | 4.4 | 3.5 | Ammonia | 70 | Ambient | <i>3.30</i> | <i>1.50</i> | 0.56 | 0.58 | <i>0.58</i> | 0.08 | 0.30 |
| 3 | Ringkøbing | Air | built | 2017 | 4.4 | 4.5 | Ammonia | 70 | Ambient | <i>2.59</i> | <i>1.50</i> | 0.56 | 0.27 | 0.24 | 0.01 | 0.05 |
| 4 | Høje Taastrup | District cooling | built | 2016 | 2.3 | 3.1 | Ammonia | 75 | -1 | 3.31 | 1.60 | 0 | 0.20 | 1.26 | 0.24 | 0.05 |
| 5 | Skejby | District cooling | built | | 10.0 | | Ammonia | 90 | | <i>7.40</i> | 4.37 | 0 | <i>0.86</i> | 2.02 | <i>0.16</i> | |
| 6 | Industry | Excess heat | offer | 2012 | 1.2 | 4.6 | Ammonia/ water | 85 | 45 | <i>1.90</i> | 1.14 | <i>0.30</i> | <i>0.13</i> | <i>0.17</i> | <i>0.16</i> | |
| 7 | Skjern | Excess heat | built | 2012 | 4.0 | 5.0 | Ammonia | 70 | 43 | 2.78 | 1.21 | 0.27 | 0.40 | 0.74 | 0.16 | 1.14 |
| 8 | Bjerringbro | Excess heat | built | 2013 | 3.7 | 4.6 | Ammonia | 67 | 18 | 2.72 | 1.06 | <i>0.44</i> | 0.40 | 0.60 | 0.22 | 1.72 |
| 9 | Industry | Excess heat | offer | 2014 | 3.0 | 5.0 | Ammonia | 85 | 44 | 2.58 | 1.34 | <i>0.41</i> | <i>0.27</i> | <i>0.40</i> | <i>0.16</i> | |
| 10 | Industry | Excess heat | offer | 2014 | 1.3 | 3.7 | Ammonia | 85 | 30 | <i>1.37</i> | 0.68 | <i>0.22</i> | <i>0.13</i> | <i>0.18</i> | <i>0.16</i> | |
| 11 | Industry | Excess heat | offer | 2014 | 3.7 | 5.3 | Ammonia | 85 | 45 | 3.18 | 1.69 | <i>0.51</i> | <i>0.34</i> | <i>0.49</i> | <i>0.16</i> | |
| 12 | Industry | Excess heat | offer | 2014 | 6.6 | 3.5 | Ammonia | 80 | 32 | 3.82 | 1.61 | <i>0.61</i> | <i>0.58</i> | <i>0.87</i> | <i>0.16</i> | |
| 13 | Industry | Excess heat | offer | 2014 | 6.8 | 4.5 | Ammonia | 70 | 32 | <i>4.19</i> | 1.88 | <i>0.67</i> | <i>0.60</i> | <i>0.89</i> | <i>0.16</i> | |
| 14 | Industry | Excess heat | offer | 2014 | 6.5 | 4.3 | Ammonia | 80 | 32 | <i>4.47</i> | 2.18 | <i>0.72</i> | <i>0.57</i> | <i>0.85</i> | <i>0.16</i> | |
| 15 | Industry | Excess heat | offer | 2014 | 6.7 | 4.7 | Ammonia | 80 | 32 | <i>5.01</i> | 2.59 | <i>0.80</i> | <i>0.58</i> | <i>0.87</i> | <i>0.16</i> | |
| 16 | Industry | Excess heat | offer | 2014 | 6.8 | 4.8 | Ammonia | 70 | 32 | <i>6.53</i> | 3.84 | <i>1.04</i> | <i>0.60</i> | <i>0.89</i> | <i>0.16</i> | |
| 17 | Industry | Excess heat | offer | 2014 | 8.2 | 4.8 | Ammonia | 85 | 39 | <i>5.18</i> | 2.42 | <i>0.83</i> | <i>0.71</i> | <i>1.07</i> | <i>0.16</i> | |

| | | | | | | | | | | | | | | | | |
|----|----------------|---------------|---------|------|------|-----|-------------------|----|----|------|------|------|------|------|------|------|
| 18 | Skjern | Excess heat | built | 2015 | 1.4 | 3.9 | Ammonia | 70 | 33 | 1.18 | 0.50 | 0.19 | 0.14 | 0.19 | 0.16 | |
| 19 | Randers | Excess heat | built | 2016 | 1.0 | 6.3 | Ammonia | 60 | 30 | 0.92 | 0.37 | 0.15 | 0.11 | 0.14 | 0.16 | |
| 20 | Løgstør | Excess heat | planned | | 0.9 | | | | | 0.85 | 0.33 | 0.14 | 0.10 | 0.13 | 0.16 | |
| 21 | Industry | Excess heat | offer | | 8.1 | 4.7 | Ammonia | 85 | 37 | 6.09 | 3.19 | 0.97 | 0.71 | 1.06 | 0.16 | |
| 22 | Industry | Excess heat | offer | | 4.0 | | Ammonia | | | 4.57 | 2.80 | 0.73 | 0.36 | 0.53 | 0.16 | |
| 23 | Bjerringbro | Flue gas | built | 2010 | 0.8 | 5.1 | Ammonia | 45 | 40 | 0.40 | 0.13 | 0.13 | 0 | 0.13 | 0 | |
| 24 | Brande | Flue gas | built | 2010 | 0.7 | 4.2 | Ammonia | 52 | 40 | 0.37 | 0.17 | 0.03 | 0.08 | 0.09 | 0 | |
| 25 | Bjerringbro | Flue gas | built | 2011 | 0.5 | 5.2 | Ammonia | 42 | 40 | 0.27 | 0.11 | 0.03 | 0 | 0.13 | 0 | |
| 26 | Vinderup | Flue gas | built | 2011 | 0.7 | 5.2 | Ammonia | 48 | 40 | 0.41 | 0.24 | 0.05 | 0.03 | 0.10 | 0 | |
| 27 | Hundested | Flue gas | built | 2012 | 0.8 | 4.8 | Ammonia | 48 | 40 | 0.45 | 0.16 | 0.04 | 0.13 | 0.11 | 0 | |
| 28 | Vejen | Flue gas | built | 2013 | 1.1 | 5.2 | Ammonia | 52 | 40 | 0.61 | 0.28 | 0.06 | 0.11 | 0.15 | 0 | |
| 29 | Skårup | Flue gas | built | 2014 | 0.3 | | | | | 0.23 | 0.11 | 0.02 | 0.05 | 0.05 | 0 | |
| 30 | Frederikssund | Flue gas | built | 2014 | 0.9 | | | | | 0.47 | 0.20 | 0.05 | 0.09 | 0.12 | 0 | |
| 31 | Spjald | Flue gas | built | 2015 | 0.4 | | | | | 0.30 | 0.16 | 0.03 | 0.06 | 0.06 | 0 | |
| 32 | Rye | Groundwater | built | 2015 | 2.0 | 4.0 | Ammonia | 75 | 9 | 1.40 | 0.67 | 0.38 | 0.13 | 0.12 | 0.09 | |
| 33 | Broager | Groundwater | built | 2017 | 4.0 | 4.2 | Ammonia | 75 | 11 | 4.26 | 1.20 | 2.15 | 0.30 | 0.44 | 0.17 | |
| 34 | Fårstrup-Kølby | Groundwater | planned | | 0.8 | 4.0 | | 78 | | 1.21 | 0.34 | 0.44 | 0.15 | 0.09 | 0.19 | |
| 35 | Dronninglund | Groundwater | planned | | 3.0 | 4.0 | Ammonia | 75 | 9 | 2.53 | 1.24 | 0.65 | 0 | 0.54 | 0.11 | |
| 36 | Rødkærsbro | Sewage water | built | 2017 | 1.5 | 4.6 | Ammonia | 70 | 22 | 1.47 | 0.77 | 0.31 | 0.04 | 0.15 | 0.20 | 0.31 |
| 37 | Kalundborg | Sewage water | built | 2017 | 10.0 | 4.5 | Ammonia | 72 | 25 | 6.36 | 3.49 | 0.28 | 0.91 | 1.34 | 0.32 | 2.16 |
| 38 | Brædstrup | Solar/storage | built | 2012 | 1.2 | 3.2 | Ammonia | 80 | 10 | 0.99 | 0.10 | 0.31 | 0.14 | | 0.45 | |
| 39 | Marstal | Solar/storage | built | 2012 | 1.5 | 3.1 | CO ₂ | 75 | 10 | | 0.32 | | | | | |
| 40 | Gram | Solar/storage | built | 2015 | 0.9 | 4.5 | | 70 | 15 | 0.47 | | | | | | |
| 41 | Løgumkloster | Solar/storage | built | 2015 | 1.3 | 5.3 | Ammonia/ water | 60 | 23 | 0.95 | | | 0 | | 0.20 | |

Table 2: Collected and correlated (*italic*) data (in million DKK) of large-scale heat pump projects supplying district heating in Denmark.

| # | Location | Heat source | Status | Year | Capacity [MW _{th}] | COP | Refrigerant | Temp. Heat sink [°C] | Temp. Heat source [°C] | Total investment costs, not including others (Mio. DKK) | Heat pump costs (Mio. DKK) | Heat source costs (Mio. DKK) | Construction costs (Mio. DKK) | Electricity-related costs (Mio. DKK) | Consulting cost (Mio. DKK) | Others (Mio. DKK) |
|----|---------------|------------------|---------|------|------------------------------|-----|-------------------|----------------------|------------------------|---|----------------------------|------------------------------|-------------------------------|--------------------------------------|----------------------------|-------------------|
| 1 | Sig | Air | built | 2017 | 0.8 | 3.6 | Ammonia | 64 | Ambient | 6.40 | 2.72 | 0.48 | 1.70 | 1.30 | 0.20 | |
| 2 | Tønder | Air | built | 2017 | 4.4 | 3.5 | Ammonia | 70 | Ambient | 24.58 | 11.18 | 4.20 | 4.30 | 4.31 | 0.60 | 2.20 |
| 3 | Ringkøbing | Air | built | 2017 | 4.4 | 4.5 | Ammonia | 70 | Ambient | 19.28 | 11.18 | 4.20 | 2.00 | 1.80 | 0.10 | 0.40 |
| 4 | Høje Taastrup | District cooling | built | 2016 | 2.3 | 3.1 | Ammonia | 75 | -1 | 24.60 | 11.90 | 0 | 1.50 | 9.40 | 1.80 | 0.40 |
| 5 | Skejby | District cooling | built | | 10.0 | | Ammonia | 90 | | 55.09 | 32.50 | 0 | 6.43 | 15.00 | 1.16 | |
| 6 | Industry | Excess heat | offer | 2012 | 1.2 | 4.6 | Ammonia/ water | 85 | 45 | 14.13 | 8.50 | 2.26 | 0.94 | 1.27 | 1.16 | |
| 7 | Skjern | Excess heat | built | 2012 | 4.0 | 5.0 | Ammonia | 70 | 43 | 20.66 | 9.00 | 2.00 | 3.00 | 5.50 | 1.16 | 8.50 |
| 8 | Bjerringbro | Excess heat | built | 2013 | 3.7 | 4.6 | Ammonia | 67 | 18 | 20.24 | 7.90 | 3.24 | 3.00 | 4.50 | 1.60 | 12.80 |
| 9 | Industry | Excess heat | offer | 2014 | 3.0 | 5.0 | Ammonia | 85 | 44 | 19.18 | 9.95 | 3.07 | 2.04 | 2.96 | 1.16 | |
| 10 | Industry | Excess heat | offer | 2014 | 1.3 | 3.7 | Ammonia | 85 | 30 | 10.20 | 5.06 | 1.63 | 1.00 | 1.36 | 1.16 | |
| 11 | Industry | Excess heat | offer | 2014 | 3.7 | 5.3 | Ammonia | 85 | 45 | 23.66 | 12.54 | 3.78 | 2.50 | 3.67 | 1.16 | |
| 12 | Industry | Excess heat | offer | 2014 | 6.6 | 3.5 | Ammonia | 80 | 32 | 28.43 | 11.95 | 4.55 | 4.32 | 6.45 | 1.16 | |
| 13 | Industry | Excess heat | offer | 2014 | 6.8 | 4.5 | Ammonia | 70 | 32 | 31.15 | 13.95 | 4.98 | 4.43 | 6.62 | 1.16 | |
| 14 | Industry | Excess heat | offer | 2014 | 6.5 | 4.3 | Ammonia | 80 | 32 | 33.25 | 16.20 | 5.32 | 4.24 | 6.33 | 1.16 | |
| 15 | Industry | Excess heat | offer | 2014 | 6.7 | 4.7 | Ammonia | 80 | 32 | 37.25 | 19.30 | 5.96 | 4.35 | 6.49 | 1.16 | |
| 16 | Industry | Excess heat | offer | 2014 | 6.8 | 4.8 | Ammonia | 70 | 32 | 48.59 | 28.60 | 7.77 | 4.43 | 6.62 | 1.16 | |
| 17 | Industry | Excess heat | offer | 2014 | 8.2 | 4.8 | Ammonia | 85 | 39 | 38.58 | 18.00 | 6.17 | 5.30 | 7.95 | 1.16 | |
| 18 | Skjern | Excess heat | built | 2015 | 1.4 | 3.9 | Ammonia | 70 | 33 | 8.75 | 3.73 | 1.40 | 1.04 | 1.43 | 1.16 | |
| 19 | Randers | Excess heat | built | 2016 | 1.0 | 6.3 | Ammonia | 60 | 30 | 6.82 | 2.74 | 1.09 | 0.79 | 1.04 | 1.16 | |
| 20 | Løgstør | Excess heat | planned | | 0.9 | | | | | 6.33 | 2.49 | 1.01 | 0.73 | 0.94 | 1.16 | |
| 21 | Industry | Excess heat | offer | | 8.1 | 4.7 | Ammonia | 85 | 37 | 45.33 | 23.77 | 7.25 | 5.26 | 7.89 | 1.16 | |
| 22 | Industry | Excess heat | offer | | 4.0 | | Ammonia | | | 34.03 | 20.83 | 5.44 | 2.67 | 3.92 | 1.16 | |
| 23 | Bjerringbro | Flue gas | built | 2010 | 0.8 | 5.1 | Ammonia | 45 | 40 | 3.00 | 1.00 | 1.00 | 0 | 1.00 | 0 | |

| | | | | | | | | | | | | | | | | |
|----|----------------|---------------|---------|------|------|-----|-------------------|----|----|-------|-------|-------|------|-------|------|-------|
| 24 | Brande | Flue gas | built | 2010 | 0.7 | 4.2 | Ammonia | 52 | 40 | 2.77 | 1.25 | 0.25 | 0.57 | 0.70 | 0 | |
| 25 | Bjerringbro | Flue gas | built | 2011 | 0.5 | 5.2 | Ammonia | 42 | 40 | 2.00 | 0.80 | 0.20 | 0 | 1.00 | 0 | |
| 26 | Vinderup | Flue gas | built | 2011 | 0.7 | 5.2 | Ammonia | 48 | 40 | 3.08 | 1.80 | 0.36 | 0.20 | 0.72 | 0 | |
| 27 | Hundested | Flue gas | built | 2012 | 0.8 | 4.8 | Ammonia | 48 | 40 | 3.35 | 1.20 | 0.30 | 1.00 | 0.85 | 0 | |
| 28 | Vejen | Flue gas | built | 2013 | 1.1 | 5.2 | Ammonia | 52 | 40 | 4.52 | 2.10 | 0.43 | 0.85 | 1.14 | 0 | |
| 29 | Skårup | Flue gas | built | 2014 | 0.3 | | | | | 1.70 | 0.83 | 0.15 | 0.35 | 0.37 | 0 | |
| 30 | Frederikssund | Flue gas | built | 2014 | 0.9 | | | | | 3.46 | 1.52 | 0.35 | 0.70 | 0.90 | 0 | |
| 31 | Spjald | Flue gas | built | 2015 | 0.4 | | | | | 2.27 | 1.20 | 0.19 | 0.41 | 0.46 | 0 | |
| 32 | Rye | Groundwater | built | 2015 | 2.0 | 4.0 | Ammonia | 75 | 9 | 10.40 | 5.00 | 2.80 | 1.00 | 0.90 | 0.70 | |
| 33 | Broager | Groundwater | built | 2017 | 4.0 | 4.2 | Ammonia | 75 | 11 | 31.70 | 8.90 | 16.00 | 2.20 | 3.30 | 1.30 | |
| 34 | Farstrup-Kølby | Groundwater | planned | | 0.8 | 4.0 | | 78 | | 9.00 | 2.50 | 3.30 | 1.10 | 0.70 | 1.40 | |
| 35 | Dronninglund | Groundwater | planned | | 3.0 | 4.0 | Ammonia | 75 | 9 | 18.85 | 9.20 | 4.85 | 0 | 4.00 | 0.80 | |
| 36 | Rødkaersbro | Sewage water | built | 2017 | 1.5 | 4.6 | Ammonia | 70 | 22 | 10.90 | 5.70 | 2.30 | 0.30 | 1.10 | 1.50 | 2.30 |
| 37 | Kalundborg | Sewage water | built | 2017 | 10.0 | 4.5 | Ammonia | 72 | 25 | 47.30 | 26.00 | 2.10 | 6.80 | 10.00 | 2.40 | 16.10 |
| 38 | Brædstrup | Solar/storage | built | 2012 | 1.2 | 3.2 | Ammonia | 80 | 10 | 7.39 | 0.75 | 2.30 | 1.02 | | 3.32 | |
| 39 | Marstal | Solar/storage | built | 2012 | 1.5 | 3.1 | CO ₂ | 75 | 10 | | 2.39 | | | | | |
| 40 | Gram | Solar/storage | built | 2015 | 0.9 | 4.5 | | 70 | 15 | 3.50 | | | | | | |
| 41 | Løgumkloster | Solar/storage | built | 2015 | 1.3 | 5.3 | Ammonia/ water | 60 | 23 | 7.09 | | | 0 | | 1.50 | |

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