Butanol for sustainable aviation

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Outline

Introduction
  – Alternative jet fuel pathways
  – Alcohol-to-jet

Opportunities for butanol
  – Butanol from waste
  – The GreenLogic project

Methods and results
  – Continuous enrichment studies
  – Thermodynamic system design
  – Modelling of full-scale reactors

Conclusions

Outlook
Alternative jet fuel pathways

- There are five ASTM D7566 certified pathways for synthetic paraffinic kerosene (SPK) production

<table>
<thead>
<tr>
<th>Type</th>
<th>Pathway</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Gas-to-jet</td>
<td>FT-SPK</td>
<td>SPK from syngas via Fischer-Tropsch (FT)</td>
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<tr>
<td></td>
<td>FT-SPK/A</td>
<td>FT-SPK with increased aromatic content</td>
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<tr>
<td>Oil-to-jet</td>
<td>HEFA-SPK</td>
<td>SPK from hydro-processed esters and fatty acids (HEFA)</td>
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<tr>
<td>Sugar-to-jet</td>
<td>SIP-SPK</td>
<td>Synthesized iso-paraffins (SIP) obtained via farnesene intermediate</td>
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<tr>
<td><strong>Alcohol-to-jet</strong></td>
<td><strong>ATJ-SPK</strong></td>
<td><strong>SPK from C2-C5 alcohols</strong></td>
</tr>
</tbody>
</table>

FOCUS

The alcohol-to-jet pathway

Alcohols

Dehydration

Oligomerization

Hydrogenation

Distillation

ATJ (C8-C16)

Fermentation

(bio)chemical pretreatment

Energy crops

Cellulosic materials

Feedstock opportunity

Municipal & Industrial waste streams

Opportunities

- ASTM D7566-18 permits blending iso-butanol and ethanol derived SPK with conventional jet fuels of up to 50%
- Sourcing C2-C5 alcohols from waste
Butanol from waste – How?

- Anaerobic mixed microbial cultures
- Non-standard conditions (pH 5, increased pH₂)

The GreenLogic project

Production of **C2-C5 alcohols** from industrial and municipal waste streams

Upgrading waste water treatment plants (WWTP) into water **resource recovery** facilities (WRRF)

Waste streams ➔ Clean water ➔ Biogas ➔ Liquid biofuels
Anaerobic digestion: The classical view

- Polymers: carbohydrates, proteins, lipids
- Monomers: monosaccharides, amino acids, LCFA
- Short-chain fatty acids: propionate, butyrate, ...
- Hydrolysis
- Acidogenesis
- Acetogenesis
- Methanogenesis

Current focus
Different microbial groups degrade complex waste streams into biogas.

CH₄ + CO₂
Anaerobic digestion: Butanol enrichment

Hydrolysis

Polymers
- carbohydrates, proteins, lipids

Monomers
- monosaccharides, amino acids, LCFA

Short-chain fatty acids
- propionate, butyrate, ...

Acidogenesis

Solventogenesis

C2-C5 alcohols

New focus

Operate at pH 5 and high pH₂ to promote alcohol formation.

H₂ + Butyrate → Acetate + H₂

Acetate → CO₂ + CH₄

Acetoclastic Methanogenesis

CO₂ + H₂ → CH₄

Hydrogenotrophic Methanogenesis
Thermodynamic system design

- Unlocking butanol formation
- Increase $H_2$, decrease pH (see arrow)

Butanol formation

Butyrate$^-$ + $H^+$ + 2$H_2$ → Butanol + $H_2O$
Modelling of full-scale anaerobic digesters

- From biogas towards butanol formation

Confidential information on this slide has been removed.
Conclusions

- **Butanol production** from waste under non-standard conditions

- **Mixed culture biotechnology** as a solution for cheap feedstock conversion into ATJ-SPK

- ATJ-SPK approval for C3-C5 alcohols expected in the *mid-term*; ethanol and iso-butanol are certified already
Outlook

• **Techno-economic analysis** of upstream (H₂ and butyrate sources) and downstream processing

• **Enrichment of new biocatalysts** for butanol formation (microorganisms, enzymes)

• Municipal and industrial waste streams as **cheap and sustainable feedstock** for jet fuel production
Thank you for your attention!

Project partners: