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Ultrasound Vector Flow Imaging: II: Parallel Systems

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Abstract—The paper gives a review of the current state-of-the-art in ultrasound parallel acquisition systems for flow imaging using spherical and plane waves emissions. The imaging methods are explained along with the advantages of using these very fast and sensitive velocity estimators. These experimental systems are capable of acquiring thousands of images per second for fast moving flow as well as yielding estimates of low velocity flow. These emerging techniques allow vector flow systems to assess highly complex flow with transitory vortices and moving tissue, and they can also be used in functional ultrasound imaging for studying brain function in animals. The paper explains the underlying acquisition and estimation methods for fast 2-D and 3-D velocity imaging and gives a number of examples. Future challenges and the potentials of parallel acquisition systems for flow imaging are also discussed.

I. INTRODUCTION

The paper gives a review of the current development of parallel acquisition systems for flow imaging. Currently, most scanners use a sequential acquisition of data, where a single direction in the image is acquired at a time. For flow estimation, this entails emitting sound in the same direction a number of times and then estimating the velocity from the data as described in the accompanying paper \cite{1} for vector flow or for more traditional systems as described in \cite{2}, \cite{3}. This acquisition method severely limits the amount of data available for the estimation and thereby the ability to detect velocity with a high precision as the estimation variance is proportional to the number of observations. Also the dynamic range of the flow is limited as the highest velocity possible to estimate is limited by the pulsing rate, and the lowest velocity is limited by the pulse repetition frequency $f_{prf}$ divided by the number of emissions.

The approach to break these limits is to insonify a large region using either spherical or plane waves, and make a sequence which is repeated over a short time duration. Such acquisition schemes have attracted a lot of attention in the last two decades, and the major principles are described in this review. In Section II methods based on spherical emissions are described, and plane wave emissions are given in Section III for 2-D velocity estimates. Estimation of the full 3-D velocity vector is detailed in Section V.

There are major advantages to such schemes. Foremost they break the tie between frame rate, region of interest (ROI), and precision of the estimates. Continuously available data allow very high frame rates for a large ROI for following the dynamics of e.g. the heart and complex vortices at hundreds to thousands of frames per second. Further, the data to average in the estimators are only limited by the stationarity of the flow. This is determined by the flow acceleration and often $128$ rather than $8$ emissions can be used for velocity estimation, which significantly lowers the velocity variance to give quantitative results. This also makes it easier to derive precise quantitative measures for e.g. volume flow, stenosis degree, turbulence indices, and pressure gradients. For low velocity flow the change is even more pronounced, as the acceleration often is low and both accuracy and detectability can be enhanced by averaging over many emissions. The complete data sets also makes it possible to beamform in any direction. The flow can therefore be precisely tracked in any direction, which makes it possible to employ all the different techniques developed for 2-D and 3-D velocity estimation as described in the accompanying paper \cite{1}. These advantages are shown in the clinical examples attained so far and are described in Section VI.

One drawback of parallel imaging is the huge amount of data and the corresponding calculation demand. Often 20-100 Gbytes of data are acquired from the transducer elements, and full images have to be generated for each emission in 2-D, 3-D, or even 4-D (directional beamforming in a 3-D volume). This is a major challenge, but the evolution in graphics processing units (GPUs) will probably solve this within the next 5-10 years. Also, major efforts are conducted in deriving more efficient beamforming in the Fourier domain, using dual-stage beamforming, row-column probes, or recursive imaging. Many more approach will likely be developed in the following years and the future challenges and possibilities in this exciting field are described in the concluding part of the paper in Section VII.

II. SYNTHETIC APERTURE FLOW IMAGING

Synthetic aperture imaging (SAI), as illustrated in Fig. 1, insonifies a whole region of interest using spherical waves
A single element is used in transmit and sends out a spherical wave. Signals are then received on all elements and a full image can be focused in receive to yield a Low Resolution Image (LRI), as there is no transmit focusing. A new element then transmits and yields a new LRI. Combining all the LRIs for all emissions then gives a High Resolution Image (HRI), which is dynamically focused in transmit. This is due to the partial focusing performed in each LRI, where the propagation time from the origin of the emission to the focusing point is taken into account for all points. This results in a dynamic transmit focusing, when all the LRIs are combined.

Focusing is attained by summing the received signals in phase. The geometric distance from the emitting element to the imaging point denoted by \( r_p \) and back to the receiving element divided by the speed of sound \( c \) gives the time instance \( t_p(i,j) \) for receiving the sample from the point. This time is [6]:

\[
t_p(i,j) = \frac{|r_p - r_e(i)| + |r_p - r_e(j)|}{c}
\]

where \( r_e(i) \) denotes the position of the transmitting element \( i \) and \( r_e(j) \) the receiving element \( j \)'s position. All points in the LRI are then focused, and this is performed for all LRIs to form the HRI signal \( y_j(\tilde{r}_p) \):

\[
y_j(\tilde{r}_p) = \sum_{j=1}^{N} \sum_{i=1}^{M} a(t_p(i,j),i,j)y_e(t_p(i,j),i,j)
\]

where \( y_e(t, i, j) \) is the received signal for emission \( i \) on element \( j \), \( a(t_p(i,j),i,j) \) is the weighting function (apodization) applied onto this signal, \( N \) is the number of transducer elements, and \( M \) is the number of emissions. The calculation of both transmit and receive times are dynamic and changed throughout the image. SAI, thus, gives the best possible focusing, when delay-and-sum beamforming is employed and has been extensively studied in the literature [6]. Note that the point \( \tilde{r}_p \) can be freely selected within the image plane, and focusing can, thus, be attained in any direction and in any order in the imaging plane. This gives a large flexibility in combining focusing schemes with velocity estimation methods.

SAI has been investigated since the late 1960s and early 1970s [7], [8]. For single element transducers, monostatic SAI has been studied by Ylitalo and Ermert [9]. SAI with arrays has been investigated since the early eighties [10], [11], [12], [8], [13].

In the nineties a method intended for intravascular imaging based on SAI was suggested using a circular aperture [14], [15], [16]. Lockwood and colleagues investigated sparse synthetic aperture systems for 3D imaging applications [17], [18], and Nikolov and Jensen suggested recursive ultrasound imaging [19].

A major problem is the low energy transmitted from a single element and a diverging beam. This was addressed by combining a number of elements to transmit a spherical wave as suggested Karaman et al. [15]. Further combining with coded excitation as suggested by [20], [21], [22], [23], [24] can yield SA ultrasound images with a nearly 50% higher penetration depth than traditional images from the summation of all the LRIs [25]. This has also been demonstrated to yield better clinical images than traditional sequential acquisitions [26], [27], which has led to the introduction of commercial SA scanners. Chiao and colleagues introduced the definition of synthetic transmit aperture (STA) imaging and developed spatial encoding to enable transmission on several elements simultaneously. They separated out the individual transmissions during receive processing using addition and subtraction of the received signals [28]. Another approach by Chiao and Thomas used orthogonal Golay codes to increase the signal-to-noise ratio (SNR) by transmitting simultaneously on several elements [29]. Gran and Jensen suggested to use a division into frequency bands to increase frame rate in SA imaging [30]. This could increase SNR and could be used for velocity estimation [31]. Later a method based on correlation codes was suggested [32].

The major challenge with synthetic aperture flow imaging is that blood scatterers move between emissions and this decorrelates the LRIs. It is illustrated in Fig. 2, where a two-emission SA sequence is shown. The top shows the emission sequence with the point spread function (PSF) for LRIs, and the combined HRIs \( H^{(n)} \) are shown at the bottom. The motion is purely axial towards the transducer, and it can be seen that \( H^{(n-3)} \) is not directly comparable to \( H^{(n-2)} \) due to the different PSFs. However, \( H^{(n-1)} \) is a translated version of \( H^{(n-3)} \), which has been moved a distance of \( 2 \Delta z = 2v_z T_{prf} \), where \( v_z \) is the axial velocity component and \( T_{prf} \) is the time between emissions. The LRI PSFs are not perfectly aligned, so the image will be slightly un-sharp but highly correlated between \( H^{(n-1)} \) and \( H^{(n-3)} \). Ideally the velocity can, thus, be found from any of the methods mentioned in [1]. This was noticed and introduced by Nikolov and Jensen [4], [5], [33].

This might seem like a small detail, but it has major implications for flow estimation. SA imaging insonifies the whole region of interest, so that data are available continuously for all positions. This also makes it possible to beamform in all directions at all places in the image. SA flow sequences can be made short, thus, enabling very fast imaging with hundred
to thousands of frames per second. The continuously available data allow averaging over very long times only limited by the acceleration of the flow to lower the standard deviation of the estimates. It also makes stationary echo canceling easier, as there is no initialization of the filter, so long filter of arbitrary order or complexity can be used.

The fast imaging advantages can be seen from the first in-vivo SA flow image shown in Fig. 3, where a four emission long SA sequence was used and repeated six times for a combined total of 24 emissions [33]. This yields 290 frames per second for a pulse repetition frequency \( f_{prf} \) of 7 kHz, where a normal frame rate is between 20 to 50 Hz. The \( f_{prf} \) could be increased to 25 kHz for this depth resulting in 10,700 images per second, or the whole heart could be covered for a penetration depth of 11 cm. The images can actually be updated at the rate of the pulse repetition frequency as described for recursive SA ultrasound imaging [19]. Here the oldest emission is replaced by the newest one, and an exponential decay can be introduced to gradually decrease the importance of old emissions. This could be adapted to the acceleration of the flow to always have the maximum amount of data for the estimation.

A. Directional beamforming

The advantage of a complete data set has been used in the flow profiles estimated and shown in Fig. 4, where an eight emission long SA sequence was used together with directional beamforming for 128 emissions [34]. The mean profile ± three standard deviations (SD) are shown in the lower graph, and a relative SD of 0.3% was obtained, which is at least 10 times more accurate than for sequential acquisition systems. In Fig. 4 the angle was known before beamforming or could be estimated from the anatomic image. In the clinic the angle has to be determined for all positions in the image for each frame, and a method to make this was suggested by Jensen and Oddershede [35]. Directional beamforming is here performed in all directions and the normalized correlation function with the highest value indicates the flow angle. Another approach for robust angle estimation was devised by Villagomez-Hoyos et al [36] based on the individual LRIs and then finding the most probable angle.

The inter emission motion will de-correlate the beamformed data, and this degradation has been quantified in [37]. This can for certain combinations of velocities and \( f_{prf} \) give a reduction of up 10 dB for axial motions and 5 dB for lateral motions depending on the set-up. Motion compensation can, however, be applied on the complete data sets to recover some of the loss. This has also been performed for anatomic SA image, where the 2-D motion is estimated from a short SA sequence and used for compensating a long in-vivo anatomic SA sequence.
Gran and Jensen suggested to use a frequency division approach for obtaining information from several emissions simultaneously by using separation in the frequency domain [30]. This was combined with the directional beamforming approach to yield velocity estimates [31].

B. Speckle tracking and echo canceling

Speckle tracking can also be used with diverging waves. In 2014 Takahashi et al. showed the feasibility of transthoracic intraventricular vector flow imaging in adults by means of diverging waves emitted by a phased-array [39]. In these in-vivo studies, the main challenge was to remove the echo signals generating by the surrounding tissues. The presence of high-amplitude tissue clutters represents the most major issue of ultrasound cardiac flow imaging, especially when large (instead of focused) wavefronts are transmitted. Clutter filtering has long been the subject of a number of investigations in focused ultrasound imaging [40], [41]. More investigations have to be made to further improve clutter filtering for parallel-beamforming-based imaging. Although more computationally expensive, eigen-based filters may represent a promising approach [42], [43].

C. High dynamic range flow imaging

The fast data frames and continuous data permits detection of both high velocity flow in e.g. the carotid artery [44] and low velocity flow as indicated by Tanter et al [45] for plane wave emissions. A high $f_{prf}$ and cross-correlation approaches or speckle tracking can find the high velocities. The continuous data makes it possible to average over long times only limited by the de-correlation of the correlation functions from the flow acceleration. A high dynamic range can be attained as the data are continuously available at all positions in the image, and this has been used by Villagomez-Hoyos et al [46], [47] to adapt the vector velocity estimation to both high and low velocities. The approach enables the visualization of the flow in both the systolic and diastolic part of the cardiac cycle for the carotid artery, and this could be applied to many other flow situations. The continuous data also makes it possible to have as many spectral displays as needed in the image to visualize the spectral evolution at multiple sites [45].

D. Synthetic aperture sequential beamforming

A major problem in SA imaging and especially in flow imaging is the large amount of calculations. Evolution in GPU processing will solve part of the problem [48], [49], but less demanding schemes for beamforming can also contribute significantly. Kortbek et al. suggested using a dual stage approach called synthetic aperture sequential beamforming (SASB) [50]. This is essentially a mono-static approach were a simple fixed-focused beamformer combines the data and reduces it down to one signal. A second stage dynamic beamformer then makes the high resolution images from a combination of first stage signals. This reduces the data amount and processing demand by a factor of 64, and it was shown to have the same image quality in clinical studies as normal sequential imaging for both linear [51] and non-linear imaging [52].

The approach has been extended by Li and Jensen [53] using SASB and directional beamforming. A full color map image was acquired in 48 emissions using a 4 emission long sequence and had a standard deviation of 4.3% at 65°. Hemmsen et al. has demonstrated that a normal axial cross-correlation estimator and its beamforming can be implemented on a HTC Nexus 9 tablet, where all processing is performed by the Tablet’s GPU [54]. This indicates that a fully portable system can be implemented using SA imaging.

III. PLANE WAVE FLOW IMAGING

In plane wave imaging a large region is insonified by emitting a plane wave in a given direction. Usually the full aperture is used and delays are adjusted to yield a wave, which propagates in one direction as shown in Fig. 5. A full low resolution image (no transmit focusing) can then be reconstructed from the received data. The plane wave can be steered in other directions, and multiple emissions can be combined to enhance image quality.

This kind of emissions necessitates a modified delay calculation for the emitted field as illustrated Fig. 5. Here $\bar{r}_r$ is the reference point for the plane wave and $\bar{r}_d$ is a unit vector characterizing its propagation direction. The field point is given by $\bar{r}_p$ and the time $t_{dp}$ it takes the plane wave to arrive at the field point is given by

$$t_{dp} = \frac{\bar{r}_d \cdot (\bar{r}_p - \bar{r}_r)}{c}$$

assuming that emission takes place at time $t = 0$ at $\bar{r}_r$. The time $t_r$ for the scattered signal to arrive at the receiving element is:

$$t_r(\bar{r}_r, \bar{r}_p) = \frac{|\bar{r}_r - \bar{r}_p|}{c},$$

which is the geometric distance from the image point to the transducer element position $\bar{r}_r$ divided by the speed of sound $c$. This assumes that the scattering is spherical and that the speed of sound can be considered constant. The total time from
transmission to reception is then \( t_{dp} + t_r(\hat{T}_1, \hat{T}_p) \), which is the time for selecting a sample in the received signal. Multiplied with the sampling frequency gives the sample index for the signals to be summed in the focusing process.

The first to use plane wave imaging for motion estimation was Tanter et al. in 2001 [55], [56], where a single plane wave in transmission was used for transient elastography. The receiving aperture was then split in two for estimating the motion at two different angles similar to multi-beam flow estimation. This gave the motion vector with the advantage of continuously available data for beamforming and estimation. The variance of especially the lateral component could be improved by using tilted plane waves for a number of directions. The motion was then estimated for each of these directions and the resulting motions were averaged to decrease variance. The compounding of estimates were, thus, performed after estimation of the motions.

A. Plane wave speckle tracking

High-frame-rate flow speckle tracking by cross-correlation was first described by Sandrin et al. in 2001 in an experimental vortex [57]. The first in-vivo experiments of high frame-rate blood vector velocity imaging was reported in 2005 by Udesen et al. [58], [59]. They used a single plane wave for emission and speckle tracking for flow estimation. Forty speckle images were averaged giving a true frame rate of \( \sim 100 \) Hz to yield images with a high temporal and spatial resolution. Time-resolved velocity fields were determined in the frontal plane of the common carotid artery using plane waves. The blood signals were enhanced by temporal high-pass filtering (clutter filtering).

More recently, high-frame-rate speckle tracking was successfully applied in the fast-beating hearts of neonates [60]: in 2014, Fadnes et al. quantified the vector flow in ventricular septal defects transthoracically with a linear array and plane wave transmits.

B. Increasing sensitivity by combining plane waves

Combining more plane waves in the focusing as the approach used in SA imaging in Section II was suggested by Bercoff et al. [45], [48]. Here plane waves are emitted in several directions and low resolution images are focused and combined to a high resolution image for flow estimation. This was used for conventional axial velocity estimation and showed to increase the sensitivity of the estimation at the same time as the advantage of a continuous data stream is available in all parts of the image. The authors call it compounding as presented by [61], where the envelope data is combined or estimates are combined as in [55], [56], but it is important to emphasize that beamformed RF data are combined as in [33]. The number of plane wave directions employed \( N_p \) lowers the pulse repetition frequency by a factor of \( N_p \) and hence the maximum detectable velocity with the same factor, if a phase or frequency estimator is used. These approaches are, thus, best suited for low velocity flow and this was elegantly demonstrated in scans of a rat brain by Mace et al. [62], [63]. The excellent sensitivity of combined plane wave sequences was demonstrated in following the evolution of flow in a rat brain (see also Section VI on clinical examples).

C. Multi-direction velocity estimation

In recent years, with a series of advances in research purpose ultrasound imaging systems [64], [65], [66], [67] and channel-domain data acquisition technology [68], [69], [70], new implementations of cross-beam Doppler flow vector estimation have been reported. These newer schemes have appeared in the forms of: (i) single-line, multi-gate flow vector estimation [71], [72], and (ii) flow vector mapping over the entire field of view [73], [74], [75]. One key feature that is shared among these new formulations is the use of plane wave excitation schemes for transmission [76], [77], so as to enhance the frame rate as described earlier in this article. It is worth noting that high-frame-rate, least-squares flow vector estimation technology [78] will become clinically available as a real-time, high-frame-rate diagnostic mode as part of Mindray’s new Resona 7 platform in 2016.

Synthetic aperture imaging has also been combined with a spread spectrum approach to increase frame rate by emitted frequency coded waveforms in parallel from a number of elements at the same time [32]. This has also been shown to work for velocity imaging [79].

D. Plane wave transverse oscillation

Plane wave imaging has also been used together with transverse oscillation (TO) to find the 2-D velocity vector for tissue motion [80] and it has also been adapted to blood velocity estimation [81]. An efficient frequency domain estimator was used to find the velocity estimates.

IV. MULTI-LINE TRANSMISSION SCHEMES

An alternative for high-frame-rate blood speckle tracking would be the MLT (multi-line transmit) scheme [82], [83], [84]. In the MLT approach, series of several beams are transmitted at the same time. MLT has not yet been tested in the context of vector flow imaging; whether the MLT cross-talks significantly alter the blood flow signal must be investigated. One way of separating out the parallel beams is to make a frequency division as suggested in [85]. Here the available frequency band is divided into smaller bands suitable for velocity estimation, and this can increase the frame rate by the number of bands or several spectral displays can be made simultaneously.

V. 3-D VECTOR FLOW IMAGING

3-D vector flow imaging has been developed for a single plane using the TO approach by Holbek [86]. Here a \( 32 \times 32 \) Vermon matrix array was used and focused emissions in five directions were continuously made to attain frame rates up to 2.1 kHz. An example from the carotid artery is shown in Fig. 6 for two different time points in the cardiac cycle. The example demonstrated the possibility of finding the full 3-D vector with a good precision at a very high frame rate. The approach has now been extended to row-column probes [87],

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the flow sequences and phased contrast MRI was used as SA directional flow imaging. Eight emissions were used for where three vector flow methods were compared including by Nikolov and Jensen [33] as shown in Fig. 3. The first

\[ \times \]

in a 32 \( D \) volume data using spherical and plane wave emissions and acquiring 60 volumes per second with a standard deviation of 0.07 ml for a range of stroke values from 3.0 and 10.8 ml.

**B. Plane wave speckle tracking**

The first clinical examples of vector flow imaging using plane waves and speckle tracking were shown by Udesen et al. [58], [59] for the carotid artery, and later a number of different images and video sequences were shown by Hansen et al. [90]. An example from the jugular vein and the carotid artery is shown in Fig. 7. An incompetent valve is shown in the jugular vein for three different time points in the cardiac cycle. The first image on the left shows the flow going from right to left and the vortex behind the valve leaflet is in the clockwise direction. The second image shows reversed flow and that the vortex is in the anti-clockwise direction. The right most image shows secondary rotational flow in the carotid artery on the bottom, and this underlies the complex 3-D velocity in the human circulation. The images are an illustration of the ability of the fast parallel systems to reveal this complex flow with both a high spatial and temporal resolution with hundreds or even thousands of frames per second, which no other image modality currently is capable of.

Echo-PIV has also been combined with plane wave imaging. A technical limitation of echo-PIV is, mostly in the cardiac context, the restricted frame rate obtainable with the conventional scanners. Line-by-line sequential scans limit cardiac B-mode imaging at roughly 50-80 frames/s. To get optimal conditions (200 frames/s), the width and depth of the scan area must be reduced [92]. Intracardiac echo-PIV with conventional ultrasound scanners is therefore not accessible to children or to patients with tachycardia or under cardiac stress triggered by exercise or dobutamine (stress echocardiography). Parallel beamforming in reception can speed up the frame rates of cardiac images up to 5-10 times [82], [93], [94], which can thus solve the frame rate dilemma.

**C. Quantification of congenital septal defects**

A ventricular septal defect is a congenital heart disease in which there is an opening in the interventricular septum, the wall that separates the two ventricles. During heart contraction, a part of the oxygen-rich blood goes back to the pulmonary circulation, making the heart and lungs work harder. Significant ventricular septal defects need surgical repair early in life to prevent cardiac and pulmonary complications. Echocardiography plays a key role in the diagnosis and planning for the therapeutic approach. Fadnes et al. and Angelelli et al. proposed an innovative tool for better visualization and quantification of septal defects in neonates [95], [60]. They used a linear array emitting plane waves, and applied high-frame-rate ultrasound speckle tracking (without contrast agent) to determine the peak velocities in the opening as shown in Fig. 8. Like in carotid artery stenoses, 2-D vector flow imaging avoided the angle and Doppler gate position issues. Using a
Fig. 7. Plane wave vector flow imaging of the jugular vein (top vessel) and the carotid artery for three different times in the cardiac cycle (from [91]). Note the clock-wise vortex in the left image, and the counter clock-wise vortex behind the incompetent valve leaflet in the middle image.

Fig. 8. High-frame-rate vector flow imaging in a neonate ventricular septal defect using high-frame-rate speckle tracking [60]. The streamlines are superimposed on axial velocity estimates for better visualization.

D. Low velocity flow estimation

The ability of plane wave flow imaging to estimate and show low velocity flow was demonstrated by [62], [63] as shown in Fig. 9, which compares a normal flow image (left) to a plane wave power Doppler image (middle). It shows how the continuous data can be used to increase sensitivity and detectability for flow imaging. The last image shows a functional ultrasound image, where the change in cerebral blood flow is indicated by a color scale. The orange area indicates a region with increased blood flow in the brain. The increased brain activity came from mechanically stimulating the whisker of the rat. This technique has been used to map out the 3-D vasculature of the rat brain [96], and can also generate the spectral content at any position as shown in [45]. The technique is sensitive enough to detect the change in blood flow from activity in the brain, which was demonstrated by following an epileptic seizure in a rat brain [62]. The slow moving brain waves could also be detected by following the change in blood flow. The fast plane wave imaging gives an excellent time resolution in the sub-millisecond range combined with sub-millimeter resolution. This unique imaging modality can, thus, follow events with both a high spatial and temporal resolution, which is currently not possible with any other modality.

particle-based flow visualization technique, they also generated cine loops, which highlighted the shunt flow very clearly as shown in Fig. 8.
VII. DISCUSSION

With the advent of high-frame-rate ultrasound imaging, one may expect an increased clinical interest, since time-resolved high-quality vector flow maps can now be obtained. Parallel acquisition systems in medical ultrasound have shown to give considerable advantages in terms of frame rate, estimation precision and accuracy, and sensitivity for both spherical and plane wave emissions. Several methods for ultra-fast imaging with thousand of frame per second have been developed, which can reveal the true 2-D velocity vector and can quantitatively show complex pulsating flow with turbulence and vortices. The time resolution is in ms, and sub-millimeter resolution has been attained to reveal the true hemodynamics. Early indications also show that these methods can be translated to full 3-D flow with acquisitions of volume data and estimation of the complete 3-D vector.

The major advantage of these systems is the continuously available data for the full image, and the advantages gained from this is really captured in Figs. 7 and 9. Fig. 7 shows the ability to estimate high velocity flow in any direction with a high temporal and spatial resolution. The same type of acquisition sequence is applied in Fig. 9, where low velocity flow is estimated from using many data points and employs averaging. The complete data sets make it possible to decide on the processing after data acquisition, and both the vector velocity, slow flow, and spectral content can be found retrospectively with a high precision.

The resulting data are accurate enough to be used in higher order estimates for e.g. pressure gradient estimation and functional ultrasound imaging. This has led to the development of systems capable of showing brain function with exquisite resolution in both time and space, which are capable of revealing the true hemodynamics of e.g. epileptic seizures in a rat brain [62].

Several challenges still exist for this type of imaging. The amounts of data and processing demands are huge. Often between 10 GBytes/s of data for 2-D imaging up to 140 GBytes/s for fully populated 2-D arrays are acquired per second, which has to be beamformed for full images for every emission. This gives a large data expansion and processing demands are for several Tflops for real time imaging [48]. Currently, no real-time parallel flow systems exist, and there is a real need for faster hardware and more efficient schemes for beamforming. SASB and Fourier beamforming schemes are attempts to reduce the processing demands by factors of 20 to 64 and can pave the way for real time implementations.

Another challenge is the visualization of flow and how this massive amount of information should be used in the clinic. Especially for 3-D vector flow image and high frame rate methods, it is unclear how to handle this. The introduction of ever faster GPUs with larger bandwidths will in combination with more efficient algorithms ultimately solve the real-time problem and give a large range of interesting flow systems with the capability of deriving useful clinical indices.

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DISCLOSURE

The authors have been involved in the development of many of the techniques presented in this review. Jørgen Arendt Jensen holds patents on SA flow imaging and directional VFI. He earns royalty from the selling of TO VFI systems by BK Ultrasound. Alfred C. H. Yu has a provisional patent on vector projectile imaging that forms the basis of Mindrays V-Flow option.

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Jørgen Arendt Jensen earned his Master of Science in electrical engineering in 1985 and the PhD degree in 1989, both from the Technical University of Denmark. He received the Dr.Techn. degree from the university in 1996. He has since 1993 been full professor of Biomedical Signal Processing at the Technical University of Denmark at the Department of Electrical Engineering and head of Center for Fast Ultrasound Imaging since its inauguration in 1998. He has published more than 450 journal and conference papers on signal processing and medical ultrasound and the book "Estimation of Blood Velocities Using Ultrasound", Cambridge University Press in 1996. He is also the developer and maintainer of the Field II simulation program. He has been a visiting scientist at Duke University, Stanford University, and the University of Illinois at Urbana-Champaign. He was head of the Biomedical Engineering group from 2007 to 2010. In 2003 he was one of the founders of the biomedical engineering program in Medicine and Technology, which is a joint degree program between the Technical University of Denmark and the Faculty of Health and Medical Sciences at the University of Copenhagen. The degree is one of the most sought after engineering degrees in Denmark. He was chairman of the study board from 2003-2010 and adjunct professor at the University of Copenhagen from 2005-2010. He has given a number of short courses on simulation, synthetic aperture imaging, and flow estimation at international scientific conferences and teaches biomedical signal processing and medical imaging at the Technical University of Denmark. He has given more than 60 invited talks at international meetings, received several awards for his research, and is an IEEE Fellow. His research is centered around simulation of ultrasound imaging, synthetic aperture imaging, vector blood flow estimation, and construction of ultrasound research systems.

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