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Engineering models for merging wakes in wind farm optimization applications

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Abstract. The present paper deals with validation of 4 different engineering wake superposition approaches against detailed CFD simulations and covering different turbine interspacing, ambient turbulence intensities and mean wind speeds. The first engineering model is a simple linear superposition of wake deficits as applied in e.g. Fuga. The second approach is the square root of sums of squares approach, which is applied in the widely used PARK program. The third approach, which is presently used with the Dynamic Wake Meandering (DWM) model, assumes that the wake affected downstream flow field to be determined by a superposition of the ambient flow field and the dominating wake among contributions from all upstream turbines at any spatial position and at any time. The last approach developed by G.C. Larsen is a newly developed model based on a parabolic type of approach, which combines wake deficits successively. The study indicates that wake interaction depends strongly on the relative wake deficit magnitude, i.e. the deficit magnitude normalized with respect to the ambient mean wind speed, and that the dominant wake assumption within the DWM framework is the most accurate.

1. Introduction
Wind farm flow fields remain a challenging topic, which has attracted increasing attention during the last decade. Considerable progress in the fundamental understanding of such fields has been achieved through analysis of dedicated full-scale and wind tunnel experiments as well as through detailed CFD computations, which in turn has paved the way for development and validation of powerful engineering type of models preserving the essential physics of the problem while at the same time offering a substantial reduction in computational requirements. Computational demands is a critical parameter when it comes to design and optimization of wind farm layout in practice due to the huge number of wind farm flow conditions to be considered.

To remain of practical relevance, the commonly used approach in wind farm design codes is to combine single wake calculations with a recipe for wake superposition to determine the combined characteristics of the merged wake. The main challenge with predicting merged wakes is that, according to Crespo et al. [1], the ambient flow in which a downstream wake diffuses is fundamentally different than the one at upstream locations. Instead, today’s commonly used wake superposition techniques rely on simple mathematical rules that are not justified by any physical means.

The present paper aims at evaluating the performance of 4 different wake superposition techniques. The benchmark is performed against results from detailed CFD simulations based on Large Eddy Simulation using the Actuator Disc rotor modeling technique under fully turbulent atmospheric flow. This model has been validated against merged wake lidar measurements as part of the study by Machefaux et al. in [14]. In the present research, merging wakes are
studied with the most simple configuration, where two stall regulated rotors are aligned with the incoming wind, under different turbine spacings, ambient turbulence intensities and mean wind speeds.

One of the most simplistic wake overlapping approaches presently tested is a linear superposition of wake deficits, which was first introduced by Lissaman in [12]. As was argued by Crespo et al. [1], that this assumption fails for large perturbations where many upstream wakes are superimposed, as negative velocities may arise.

Thus, Katic et al. in [6] proposed to apply a linear superposition of the squares of the velocity deficits (quadratic summation rule). Various investigations showed that this method is beneficial in the case where many wakes are combined, giving better agreement with experimental results than the linear superposition for a small wind farm.

A power production benchmark proposed by Gaumond in [3] and based on the long term experimental observation at the Horns Rev offshore wind farm assessed the performance of these two simplistic approaches. It was found that the quadratic rule of Katic et al. in [6] associated to the standard industry N.O. Jensen wake model [5] may not be suitable for large wind farms, as it fails to capture properly the physic of merging wakes from neighboring rows of turbines.

This conclusion may initially appear contradictory with the observation by Katic [6], however it is not. The quadratic formulation of Katic et al. was tested for experimental data on a small wind farm, while the effect of neighboring wakes merging occurring at a certain downstream distance is only visible in large offshore wind farm as Horns Rev. In the latter observation, the quadratic rule failed to model deep array effects, as it reaches an equilibrium state (where the velocity deficit becomes constant) too quickly.

Recently, as part of the development of the wind farm topology optimization platform TOPFARM [7], two new wake superposition approaches were formulated. The first one is part of the in-house Aeroelastic code HAWC2 ([25]) coupled to the DWM model [8], where overlapping wakes are modeled using the so-called dominant wake approach. In this approach, the merged wake at a given location and at a given time in a wind farm is assumed to be characterized by the most dominant deficit of all upstream wakes contribution. In this way, the most attenuated and expanded upstream wakes contributes to the merged wake deficit more than what the conventional quadratic and linear summations would predict. This method proved robust to determine load and power production of the Egmond Aan Zee wind farm, as seen in the study by Larsen at al. in [11], and more recently, for the offshore Lillgrund wind farm [10].

Among other observations, the present benchmark revealed that the performance of simple linear and quadratic summation approaches are highly dependent on the thrust force acting on the turbine.

2. Engineering models for predicting merging wakes

2.1. Introduction

In the present paper, we focus on the simplest merging wake configuration, where two turbines are aligned with the mean inflow direction. Specifically, this study aims at evaluating the performance of commonly used engineering models for single wake superposition, in order to predict both the mean deficit and the available aerodynamic power over the rotor area of a "fictitious" third turbine located downstream of the two wake generating rotors. The engineering models benchmark is based on CFD-LES simulations under sheared turbulent atmospheric inflow and covering a range of ambient configurations and turbine spacings, as described subsequently in Section 3.

A sketch of the investigated merging wake configuration is depicted in Fig. 1. The resulting wake deficits at the downstream location of a fictitious turbine T3 is obtained from superposition
of single wake deficit generated by turbines T1 and T2, respectively. The inflow condition to the
downwind turbine T2 varies with the chosen modeling approach, as will be detailed in Section
2.2.

\[ \Delta u = 1 - \frac{u_w}{U_0} \]  

where \( u_w \) is the velocity in the wake and \( U_0 \) is the mean free stream velocity. The corresponding
average deficit \( \Delta u \) over the rotor plane of area \( A \) is, in polar formulation, defined as:

\[ \overline{\Delta u} = \frac{1}{A} \int_{-\pi}^{\pi} \int_0^R \Delta urdrd\theta \]  

The numerical evaluation of the integral in Eq. 2 is typically based on either: 1) a trapezoidal
integration algorithm or 2); the Gauss integration technique as described in [9], where the
averaged deficit is approximated using a forth order Gauss integration.

The corresponding available aerodynamic power \( P \) over the rotor plane is then obtained as:

\[ P = \frac{1}{2} \rho A \left( U_0 \left( 1 - \frac{1}{A} \int_{-\pi}^{\pi} \int_0^R \Delta urdrd\theta \right) \right)^3 = \frac{1}{2} \rho A \left( (1 - \overline{\Delta u})U_0 \right)^3 \]  

where \( U_0 \) is the mean free stream velocity. The determination of \( \overline{\Delta u} \) varies with the tested
engineering models as introduced subsequently.

2.2. The tested engineering models
2.2.1. Simple linear superposition

In this approach, the merged wake deficit at the downstream location corresponding to the
\( n^{th} \)+1 fictitous rotor is obtained from linear superposition of the \( n \) upstream single wake deficits
evaluated at the downstream location \( x(n + 1) \). Two assumptions on the characteristic of the
inflow condition for the single wake calculations are investigated. The first modeling approach,
as used by Lissaman et al. in [12], assumes that the ambient condition is the same for each wake
generating turbine and equal to the free stream condition \( U_0 \). The second approach, similar to
the one resulting in the linearized CFD model FUGA [20], assumes that the ambient condition
of each turbine is based on a reduced wind speed defined by the upstream wake affected inflow

\[ U_0(t) \]

\[ \tilde{U}_0(t) \]

\[ (T3) \]
In the latter, the wake generated turbulence is neglected, and thus the turbulence intensity is constant and equal to the free stream one.

The average merged wake deficit resulting from the linear summation of \( n \) upstream velocity deficit contributions is then expressed as:

\[
\Delta u_{n+1} = \sum_{j=1}^{n} \left( \Delta u_j |_{x(n+1)} \right)
\]  

(4)

Where in Eq. 4, each single wake contribution \( \Delta u_j \) is evaluated at the downstream location \( x(n+1) \). The overbar denotes the averaging operator.

2.2.2. The “quadratic” approach

The quadratic superposition, as applied in the widely used PARK program [6], is obtained as the square root of the sums of the upstream single wakes deficits. Thus, the quadratic summation of \( n \) upstream velocity deficit contributions reads:

\[
\Delta u_{n+1} = \sqrt{\sum_{j=1}^{n} \left( \Delta u_j |_{x(n+1)} \right)^2}
\]  

(5)

2.2.3. Multiple wakes in the Dynamic Wake Meandering approach

The superposition of wakes within the DWM model [8], [16] and [11], assumes that the wake affected downstream flow field is determined by a superposition of the ambient flow field and the dominating wake among contributions from all upstream turbines at any spatial position and at any time. This approach was motivated by an analysis of the wake deficit from 5 upstream turbines separated by 8 rotor diameters and calculated from the axis symmetric eddy viscosity model described in [16]. This model further assumes that the contributing upstream wakes are independent of each other, and thus, are determined under the same inflow characteristics (mean wind speed and turbulence field).

The superposed deficit in the DWM model is then calculated as:

\[
\Delta u_{n+1}(t) = MAX(\Delta u_i(t))|_{x(n+1)}
\]  

where \( i \) is the upstream turbine index ranging from 1 to \( n \) in the park, and \( t \) denotes the time instant.

2.2.4. The G.C. Larsen wake superposition model

Finally, the G.C Larsen superposition model (GCL) described in [9] is evaluated in this study. We presently focus only on the wake-rotor interaction as formulated in [9]. In this model, the instantaneous flow field at a given downstream turbine location \( x \) is obtained from the linear summation of all instantaneous single wake contributions at the same location \( x \). Each of these single wake contributions are obtained from independent calculations conducted with an unsteady inflow field including the accumulated upstream wakes. As a result, this unsteady model, similarly to the DWM framework, takes into account the large scale wake meandering displacements.

The instantaneous wake velocity field \( U(t) \) at the \( n^{th} + 1 \) rotor in the turbine row is, in the GCL model, defined as:

\[
U_{n+1}(t) = U_0 + \sum_{j=1}^{n} (U_j(t) |_{x(n+1)} - \tilde{U}_j(t))
\]  

(7)

In Eq. 7, each single wake contributions \( U_j(t) \) to be superposed are determined at same downstream position \( x(n+1) \) as where the resulting merged wake flow field is estimated, and
simulated with the inflow field $\tilde{U}_j(t)$ described subsequently. The corresponding average deficit over the rotor area $\Delta u_{n+1}(t)$ is calculated using Eq. 1 and Eq. 2.

The time dependent inflow condition $\tilde{U}_j(t)$ required for the simulations of the $j^{th}$ upstream single wake contribution is defined as:

$$\tilde{U}_j(t) = U_0 + \sum_{i=1}^{j-1} (U_i(t)|_{x(j)} - U_0)$$  \hspace{1cm} (8)

where $x(n)$ is the downstream distance from the most upstream rotor.

3. The merging wakes validation data

The present section aims at detailing the model and computational set up used to generate the merging wakes validation data.

3.1. Numerical model and computational set up

The wake velocity field was simulated using detailed unsteady CFD computations. The simulations were conducted using the incompressible Navier-Stokes solver EllipSys3D [18, 19, 23] and combines LES of the flow field with actuator disc modelling of the rotors. The atmospheric turbulence is modelled using the method presented by Troldborg et al. [27], where pre-generated Mann turbulence [17] is inserted in a cross-section upstream of the rotors. The used actuator disc model is based on the actuator shape model [21] combined with a blade element approach, where the aerodynamic loading is determined from the local flow conditions at the disc and 3D corrected aerofoil data as described by Réthoré et al. [22]. The LES model uses a sub grid scale model developed by Ta Phuoc [24], and the used solver parameters are identical to previous work [26, 15, 13].

The simulations are carried out in a regular Cartesian mesh of dimensions $(L_x = 24D_N, L_y = 14D_N, L_z = 14D_N)$, where $x, y$ and $z$ denotes the streamwise, lateral and vertical coordinates, respectively, and $D_N$ denotes the inserted turbine rotor diameter.

The simulated turbine is a stall regulated Nordtank 500 kW turbine, with a rotor diameter of 41 m and a hub height of 36 m. This turbine was chosen for practical reasons, as the rotational speed and the pitch is constant and therefore does not require any additional control. Furthermore, the present numerical model was validated for merging wake situations against full-scale lidar measurements conducted on the Nordtank turbine in [14].

The grid layout and the boundary conditions are in accordance with previous studies [26, 15]. The boundary conditions are as follows: Dirichlet conditions at the inlet and upper boundary ($x = 0$ and $z = 14D_N$), Neumann conditions at the outlet ($x = 24D_N$), symmetry condition at the bottom ($z = 0$), and cyclic boundary conditions on the sides ($y = 0$ and $y = 14D_N$).

In the region around and downstream of the rotors the grid spacing is equivalent to $dx = 60/D_N$ in the lateral and vertical direction, and $dz = 62/D_N$ in the stream-wise direction. The cells are stretched away from the wake region towards the domain boundaries, resulting in a total number of cells of 39.81 millions inside the domain. Each actuator disc is represented with a separate 2D polar grid with 94 radial and 180 angular elements.

The unsteady simulations are conducted using the time step $dt = 0.05s$. Fig. 2 shows an example of the coarse representation of the computational domain seen from the top, and the location of extraction planes.

3.2. Merging wakes parametric study

The present merged wake study involves a simple layout consisting of two Nordtank 500 kW stall regulated turbines (denoted $T_1$ and $T_2$) associated with a wide variety of ambient conditions. Specifically, two turbine inter-spacings are tested: a ‘small’ spacing of 4 rotor diameters,
corresponding to a rather severe wake condition similar to the Middelgrunden wind farm outside Copenhagen harbor; and a 'larger' 7 diameters spacing, which is typical for offshore wind farm layouts in general. Additionally, two simulated ambient turbulence intensities are adopted, corresponding to typical offshore and onshore values of respectively 6\% and 12\%. Finally, four mean wind speeds are chosen covering different turbine loadings and thus various wake flow regimes. Table 1 summarizes the test matrix. The inflow wind profile is assumed neutral and modeled using a logarithmic law, where the roughness is equal to 5 cm. The friction velocity is adjusted to satisfy the prescribed hub height wind speed for all cases. Finally, synthetic Mann turbulence are generated using the same seed but scaled to match the required turbulence intensity and sheared inflow profile.

### Table 1.
Merging wake parametric study. Test cases matrix. The turbulence intensity corresponds to the free stream turbulence intensity $I_{ref}$, as resolved by the CFD-LES computations.

<table>
<thead>
<tr>
<th>Wind Speed</th>
<th>5 m/s</th>
<th>8 m/s</th>
<th>11 m/s</th>
<th>15 m/s</th>
</tr>
</thead>
<tbody>
<tr>
<td>Merged wake: 4D spacing</td>
<td>6.3% 12.2%</td>
<td>6.3% 11.9%</td>
<td>6.3% 11.9%</td>
<td>6.4% 12.1%</td>
</tr>
<tr>
<td>Merged wake: 7D spacing</td>
<td>6.3% 12.2%</td>
<td>6.3% 11.9%</td>
<td>6.3% 11.9%</td>
<td>6.4% 12.1%</td>
</tr>
</tbody>
</table>

### 3.3. Simulation of the single wake contributions

The benchmark of merging wake models further requires, in addition to the simulations performed with both rotors, to determine the two turbine single wakes, independently. However, the tested wake accumulation models are based on various inflow field assumptions formulated in either instantaneous or average terms. This section therefore aims at describing the way each engineering model are related to the available LES computations.

#### 3.3.1. Single wake definition in the DWM wake superposition framework

As described in [11], the DWM model assumes that the superposed single wake contributions are not influenced by other upstream wakes, and thus, can be simulated at the same unsteady inflow conditions. However, the DWM wake accumulation model is formulated in instantaneous terms (Eq. 6) so that the merged wake deficit at any downstream location is obtained from the instantaneous dominant wake among all upstream contributions. Therefore, it is crucial to ensure that the single wake contributions are simulated within the same large scale in the turbulence flow field, to ensure spatial and temporal correlation between the merged and the two independent single wake simulations.

The assumption of constant inflow for each of the turbines in the propagation row simplify the analogy with LES simulation. Specifically, only one single wake computations is required for the application of the DWM superposition, as the multiple turbine wakes can be analyzed.
by simply extracting the instantaneous velocity field at different downstream cross section, i.e.:

$$\Delta u_n(t)_{x(n+1)}^{U_0(t)} \equiv \Delta u_{n+1}(t+dt)_{x(n+2)}^{U_0(t)}$$

(9)

However, this analogy can be only applied after introducing a relevant time shift $dt$ for each instantaneous deficit characterizing their respective distance from the wake emitting rotor, or more specifically from the upstream location where the Mann turbulence are inserted into the computational domain. The Taylor frozen turbulence hypothesis is adopted to quantify this time shift as $dt = S/U_0$, where $S$ is the turbine spacing and $U_0$ is the mean free stream velocity.

**Figure 3.** Dominant (instantaneous) wake analysis for the evaluation of the wake accumulation within the DWM framework. The two figures shows the instantaneous velocity contour at hub height at two different time instants. The dash lines represents the wake center obtained from applying the tracking procedure described in [28]. The time difference between the two snapshot is obtained from adopting the Taylor frozen turbulence hypothesis, illustrated by the large high velocity turbulence structure to the left of the two T3 locations.

As depicted in Fig. 3, the instantaneous "dominant" wake at the location of the fictitious turbine T3 (red section in Fig. 3) is conveniently obtained by analyzing the instantaneous wake of T2 at the time instant $t$ and the instantaneous wake of T1 at the time instant $t + dt$, where $dt$ is obtained from Taylor hypothesis. This has the advantage of reducing the number of computations in the present study.

3.3.2. First and second modeling approach of linear and quadratic summations

Meanwhile, other model such as FUGA [20] are based on linear summation of single wake deficits obtained at a different inflow conditions than the free stream to account for multiple wake overlapping. This implies first to perform single wake simulations of the most upstream turbine T1 at the same inflow conditions as the merged wake ones listed in Table 1.

Additionally, single wake computations of the downstream turbine T2 are conducted for a wide range of new inflow conditions to characterize the wake affected inflow. In the present approach, the average reduced wind speed over the rotor area of T2 is estimated from power curve reading based on the mean power produced by T2 in the merged wake simulation. The increased turbulence intensity generated by the inflow wake of T1 is neglected, and therefore the newly generated Mann turbulence field adapted to the reduced wind speed is scaled to reach the same turbulence level as for the merged wake simulation, however, inherently associated to a different turbulent realization. It is assumed that, considering a sufficiently long averaging time, this new realization of turbulence does not affect the average single wake deficits used in the present linear and quadratic summation. The resulting single wake test matrix is shown in Table 2.

3.3.3. The GCL wake superposition model

The analogy between the wake superposition as formulated in the GCL model and the available LES results is more challenging. As opposed to the DWM model, the unsteady inflow velocity of the downwind turbine is affected by the upstream wakes. Furthermore, T2 single wake simulations are performed under a different turbulence field, which is incompatible with the GCL formulation.
Applying the time shift of step 3 gives:

\[ \Delta u_{T3}(t) = \Delta u_{T1}(t)_{x(T3)} + \Delta u_{T2}(t)_{x(T3)} \]  

where the subscript \( x(T3) \) corresponds to the downstream distance where the merged wake deficit is estimated, and the superscript \( U_0 \) and \( \tilde{U}_0 \) are the inflow velocity at the first and second rotors, respectively, as defined in Eq. 8. The first term on the right hand side is directly known from the single wake simulations of \( T1 \) as listed in Table 2. The last term is known from the reduced mean wind speed computations of \( T2 \), however, under a different turbine field as previously discussed.

To circumvent this, we apply the equivalence in Eq. 9, so that the single wake computation of \( T1 \) simulated under the same turbulence field as for the merged wake, is used instead of the \( T2 \) simulation with the different turbulence realization. However, the difference of inflow conditions between \( T1 \) and \( T2 \) simulations requires a scaling of the instantaneous wake deficit.

This scaling procedure can be resumed into in three steps: 1) we first determine the two involved average deficit of \( T1 \) and \( T2 \) in their respective meandering frame of reference (MFR) and at the downstream location of \( T3 \); 2) we correct each instantaneous velocity deficit of \( T1 \) by subtracting its average deficit in the MFR and furthermore adding the average deficit of \( T2 \) in the MFR. The final correction is similar to the one performed for the DWM model and is to apply a time shift calculated from Taylor frozen hypothesis on the previously obtained deficit to ensure spatial and temporal correlation of turbulence among the unsteady single wake deficits.

Once the average deficit in the MFR is known from applying the tracking algorithm as in [28], step 2 gives:

\[ \Delta u_{T2}(t)_{x(T3)} = \Delta u_{T1}(t)_{x(T2)} - \Delta u_{T1}(M)_{x(2)} + \Delta u_{T2}(M)_{x(T3)} \]  

In which the superscript \( (M) \) denotes the meandering frame of reference, and \( x(T2) \) and \( x(T3) \) are the downstream positions of \( T2 \) and \( T3 \), respectively.

Applying the time shift of step 3 gives:

\[ \Delta u_{T2}(t)_{x(T3)} = \Delta u_{T1}(t + dt)_{x(T2)} - \Delta u_{T1}(M)_{x(2)} + \Delta u_{T2}(M)_{x(T3)} \]  

4. Benchmark results and discussion

In this section, the error on the prediction of the average deficit and the available aerodynamic power over the rotor area and at the fictitious location of \( T3 \) is investigated. It is defined as:

\[ \epsilon(CT) = 100 \cdot \left( \frac{Q_{model} - Q_{LES}}{Q_{model}} \right) \]  

where \( Q \) refers to either integrated deficit or available aerodynamic power from Eq. 2 and 3, respectively. The results are shown as function of the average of the two turbine thrust coefficients for the four tested combinations of turbulence intensity and turbine spacing.
4.1. Linear and quadratic average models
As seen in Fig. 4, the way wakes accumulate is strongly dependent on the thrust force acting on the turbine. Low wind speed associated with a high thrust coefficient typically generates very pronounced wake deficits. Their resulting overlapped wake appears well captured by a quadratic summation with error of the order of 3-5 % for the higher \( CT \) configuration. Contrary, at high mean wind speed, the turbine is more ‘transparent’ to the flow, and linear summation of the very attenuated single wakes seems to be more representative of the merged wake deficit. This is consistent with a linear wake perturbation approach. At moderate wind speed, none of the summation technique is able to capture the merged wake deficit. The quadratic summation underestimates the deficit, whereas the linear summation overestimates it. Thus, averaging both contributions may enhance the agreement over the entire tested wind speed range, similarly to the Horns Rev wake losses study in [4].

![Figure 4](image)

Figure 4. Error on the prediction of the integrated deficit from the steady linear and quadratic models and for the first and second modeling approach (respectively left and center plots). The available aerodynamic power at the downstream location of \( T3 \) is shown on the right plot. Error bars shows ± one standard deviation of the error for each thrust (mean wind speed) flow cases.

When considering the more realistic second modeling approach, the downstream single wake contributions is simulated at a reduced average wind speed characterizing the wake affected inflow conditions. Thus, the magnitude of the downstream wake generated by \( T2 \) is larger, as the \( CT \) coefficient of the downstream turbine increases with the reduced incoming wind. Therefore, the quadratic summation prediction error is reduced when using the second modeling approach.

The present results are consistent with earlier observations by Crespo et al. [1], which found that, when considering the superposition of two wakes abreast, that linear superposition of the small velocity deficits in the interference region is robust for predicting the resulting overlapped wake characteristics. Contrary, when considering the situation where two turbines are in a row, the linear superposition assumption overestimates substantially the velocity deficit. Thus, the quadratic summation of Katic et al. [6], proved to perform better for larger deficits. This conclusion is also consistent with the observations made by Gaumond in [3], the semi-empirical superposition law of Smith and Taylor [2] as well as with the wake-wake interaction formulated in the G.C. Larsen superposition model [9].

4.2. Dynamic Wake Meandering
Results of the DWM predictions are shown in Fig. 5. It is seen that the overall agreement is fair regardless of the thrust force acting on the turbine. Furthermore, the observed agreement is associated to a systematic overestimation of the available aerodynamic power. It is speculated if the assumption of constant inflow / advection velocity in the DWM framework can result in such power overestimation and therefore will require further investigation, in analogy with the study of the single wake advection velocity in [13].
Figure 5. Error on the prediction of the integrated deficit (left) and the available aerodynamic power (middle) at the downstream location of T3, based on the Dynamic Wake Meandering and G.C Larsen wake superposition models. Error bars shows ± one standard deviation of the error for each flow case. (Right) Comparison between the G.C Larsen superposition model prediction of the integrated deficit over the rotor with LES results at the location of T3 for the low turbulent and high turbulent cases.

4.3. GCL
Finally, the predictions from the GCL model are shown in Fig. 5. This model shows similar overall performance to the DWM one. However, unlike the DWM predictions, the performance of the GCL model varies significantly with respect to the turbulence intensity. An excellent agreement is observed for the low turbulence case whereas the merged wake deficit is significantly underestimated when considering higher turbulence level, as seen in Fig. 5(right). A possible source of uncertainty may come from the implemented wake deficit scaling for the downwind turbine wake. The accuracy of this method can be deteriorated at high turbulence level, where the increased meandering magnitude can affect the performance of the wake tracking procedure and thus, the determination of the two scaling quantities in Eq. 12.

5. Conclusion
In the present work, merging wake engineering models have been evaluated against CFD-LES simulations using the in-house EllipSys3D flow solver for a range of mean wind speeds, turbine spacing and turbulence intensity. The study indicates that wake interaction depends strongly on the relative wake deficit magnitude, i.e. the deficit magnitude normalized with respect to the ambient mean wind speed. Furthermore, the dominant wake assumption within the DWM framework and the parabolic model of G.C. Larsen are both unsteady models capable of predicting the available aerodynamic power in the merged wake flow field with a good degree of accuracy. Simpler and widely used summation techniques such as the linear and quadratic techniques shows an acceptable performance as well, however, typically associated with a higher uncertainties as compared to unsteady models.

The present work will be extended to the study of large rows of turbine more representative of modern wind farm. A new model based on a weighted average combination of linear and quadratic techniques, where the turbine thrust coefficient is used as weighting factor, will be subsequently developed. Furthermore, the added wake turbulence will be quantified and modeled. Sideways wake merging, occurring when the accumulated wake of two turbine rows merged within the wind farm, will also be simulated and compare to the predictions from the wake to wake interaction formulation of the GCL model.

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