Molten Triazolium Chloride Systems as New Aluminum Battery Electrolytes

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ABSTRACT

The possibility of using molten mixtures of 1,4-dimethyl-1,2,4-triazolium chloride (DMTC) and aluminum chloride (AlCl3) as secondary battery electrolytes was studied, in some cases extended by the copresence of sodium chloride. DMTC-AlCl3 mixtures demonstrated high specific conductivity in a wide temperature range. The equimolar system is most conductive and has $\kappa$ values between $4.02 \times 10^{-2}$ and $7.78 \times 10^{-2}$ S cm$^{-1}$ in the range from $-3$ to $123$°C, respectively. The electrochemical window of DMTC-containing sodium tetrachloroaluminate melts varied in the region of 2.5 to 2.2 V (150-170°C) depending on melt acidity and anode material. DMTC, being specifically adsorbed and reduced on the tungsten electrode surface, had an inhibiting effect on the aluminum reduction, but this effect was suppressed on the aluminum substrate. An electrochemical process with high current density (tens of milliamperes per square centimeter) was observed at 0.344 V on the acidic sodium tetrachloroaluminate background, involving a free triazolium radical mechanism. Molten DMTC-AlCl3 electrolytes are acceptable for battery performance and both the aluminum anode and the triazolium electrolyte can be used as active materials in the acidic DMTC-AlCl3 mixtures.

The development of high energy density secondary batteries, with aluminum anode as the most attractive alternative to lithium and sodium, is an important subject of research. It can be justified by low price, chemical stability, high theoretical capacity, and high energy density of the aluminum.

Depending on temperature range at least two battery systems are now being developed: a moderate temperature system with sodium chloride-aluminum chloride 1-4 or 1-butylpyridinium chloride-aluminum chloride 5-6 molten mixtures as electrolytes, and a room temperature system with molten mixtures of aluminum chloride and organic quaternary salts, usually 1-methyl-3-ethylimidazolium chloride (MEIC) 7-12 as electrolytes, the latter system being more attractive because of the wider temperature range. Despite satisfactory cycling efficiency of the aluminum anode in the MEIC electrolytes these batteries have the following disadvantages: (i) low allowed current densities (<1 mA cm$^{-2}$); (ii) necessity of an ion-exchange membrane because of different composition of the anolyte and catholyte; and (iii) limitations in choice of cathodic materials.

Several attempts to extend electrochemical windows of the room-temperature molten electrolytes have been undertaken: 15-23 a molten MEIC-aluminum chloride mixture of nearly neutral composition obtained by NaCl addition until saturation and further a 1:5:1 molten mixture of AlCl3-1,2-dimethyl-3-propylimidazolium chloride have been used as modified electrolytes. 15,19 In the first case sodium can be used as anode instead of aluminum (anodic extending) and in the second case a chlorine cathode has been realized, based on an intercalation process in graphite (cathodic extending). Unfortunately, good cycling behavior has not been found for the sodium anode because of a passivating layer. 18 Concerning the chloride electrode, chloride storage capacity of graphite has not been sufficient for a suitable energy density, 18 probably because of the absence of a chlorine intercalation into graphite.

Recently, aluminum-polyaniline secondary batteries have been developed 24-25 using molten acidic MEIC-AlCl3, or butylpyridinium chloride-AlCl3 mixtures as electrolytes. However, Günter et al. have determined slight dissolution of polyaniline in the acidic melts and subsequent degradation of the cathodes after 20-30 cycles. 25 Therefore the development of new electrolyte systems for room-temperature aluminum secondary batteries is still an important field of investigation. It was natural after imidazole to study a related compound in the group of azo-heterocycles, i.e., triazole.

Here, we report the conductivity and voltammety of DMTC-AlCl3 (Fig. 1) as possible secondary battery electrolytes. For the voltammetric measurements the idea of Matsunaga et al. 24 has been used: the electrochemical behavior of DMTC-AlCl3 systems in both acidic and basic regions has been studied in a diluted state in sodium tetrachloroaluminate melts. In this way, all the processes due to DMTC became more pronounced.

Experimental

1-Methyl-1,2,4-triazole, synthesized and purified as described in Ref. 25 was dissolved in dry nitromethane (200 cm$^3$/mol). One equivalent of trimethylxonium tetrafluoroborate 26 was added and the mixture stirred for 2 h. Fourfold dilution with dry ether, decantation, and washing with dry ether gave 93% of 1,4-dimethyl-1,2,4-triazolium tetrafluoroborate. This compound was dissolved in boiling water (0.5 cm$^3$/g) and 1 eq. of aqueous 5M KCl was added. Cooling to 0°C, removal of the separated KBF4 by filtration, evaporation to dryness, recrystallization from ethanol-ether, and drying at 0.1 mm Hg over P2O5 (to remove any traces of water) gave 86% of DMTC, mp 103-104°C. The preparation of distilled aluminum chloride and dried NaCl has been described previously. 27 All sample preparation and handling took place in an argon-filled glove box (Vacuum Atmospheres Inc.), with oxygen concentration 10 ppm (monitored with a Dannelsensor A/S unit).

Fig. 1. DMTC = 1,4-dimethyl-1,2,4-triazolium chloride [structural formula].
Fig. 2. Potentiometric cell with 3 chambers: (A) seal off; (B) tungsten working electrode; (C) molybdenum counterelectrode; (D) electrolyte; (E) tungsten current collectors; (F) sealed pressure equilibration tubes; (G) aluminum reference electrode; and (H) porous ceramic separator.

The same conductance cell was used for all samples, an H-type Pyrex cell with a capillary of diameter and length equal to 0.1 and 1.0 cm, respectively (the cell constant was 40.94). Tungsten wire electrodes were sealed in the bottom of cell compartments. After each addition, the cell was evacuated, filled with Ar to a pressure of 50 kPa and sealed in the upper part of one of the compartments. The conductance cell was calibrated at room temperature using the standard technique (0.1 M aqueous KCl). During the experiments the cell was immersed in a well-stirred silicone oil bath. A REX-C4 proportional temperature controller was used. The temperature was stabilized within ±0.1°C. The temperature scanning rate was 0.5°C/min. The reproducibility of conductivity values was controlled by performing two cooling and two heating scans in each concentration point. Conductance measurements were made with a Radiometer A/S (Copenhagen) Model CDM 83 conductivity meter, working at the following frequencies, which automatically changed depending on the conductivity: 586 Hz (below 0.13 mS cm⁻¹); 4.69 kHz (below 1.3 mS cm⁻¹); and 50 kHz (below 13 mS cm⁻¹).

Cyclic voltammetry was performed in a double H-type three-compartment Pyrex cell (Fig. 2). A tungsten wire working electrode (0.36 cm²), a molybdenum foil counterelectrode, and an aluminum reference electrode (in 0.6 NaCl – 0.4 AlCl₃ melt) were used. Also, the electrochemical cell was sealed under 50 kPa of argon after each addition. The same silicone oil bath and temperature controller were used. Voltammetric measurements were carried out with a Schlumberger Model SI1286 electrochemical interface. The CORRISOFT ERIC System 2 software program was used to control the SI1286.

**Results and Discussion**

**Conductivity measurements.**—Here, the concentration of binary mixtures of DMTC and aluminum chloride is expressed as mole fraction of AlCl₃ (X). As in Ref. 29, our measurements were carried out mainly in the basic concentration region (X < 0.5), because of high melting points and low conductivities of AlCl₃-rich compositions.

For X > 0.35 all studied compositions were liquid at room temperature, i.e., their melting points were markedly lower than for the 1,3-dimethylimidazolium chloride (DMIC)-aluminum chloride mixtures and at X = 0.5 even lower than for the MEIC-AlCl₃ melt.

The specific conductivity of the DMTC-AlCl₃ system in the temperature range of 29.3-114.0°C is shown in Fig. 3, and the corresponding data are given in Table I. As for N-ethylpyridinium chloride-AlCl₃ and the 1,3-alkylimidazolium chloride-AlCl₃ melts, the specific conductivity of DMTC-AlCl₃ mixtures is strongly dependent on the composition of the melt. For all systems, equimolar mixtures have peak conductivity values. The equimolar DMTC-AlCl₃ conductivity is close to the corresponding MEIC-AlCl₃ mixture.

**Table I. Specific conductivity χ (mS cm⁻¹) of the DMTC-AlCl₃ mixtures.**

<table>
<thead>
<tr>
<th>X of AlCl₃</th>
<th>0.268</th>
<th>0.348</th>
<th>0.399</th>
<th>0.448</th>
<th>0.500</th>
<th>0.553</th>
</tr>
</thead>
<tbody>
<tr>
<td>t (°C)</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>29.3</td>
<td>2.231</td>
<td>4.753</td>
<td>10.64</td>
<td>7.369</td>
<td></td>
<td></td>
</tr>
<tr>
<td>39.9</td>
<td>1.933</td>
<td>4.585</td>
<td>7.533</td>
<td>14.33</td>
<td>10.64</td>
<td></td>
</tr>
<tr>
<td>57.7</td>
<td>5.876</td>
<td>15.53</td>
<td>25.27</td>
<td>20.83</td>
<td></td>
<td></td>
</tr>
<tr>
<td>67.0</td>
<td>13.39</td>
<td>29.26</td>
<td>51.74</td>
<td>29.26</td>
<td></td>
<td></td>
</tr>
<tr>
<td>76.5</td>
<td>18.22</td>
<td>25.93</td>
<td>38.71</td>
<td>32.77</td>
<td></td>
<td></td>
</tr>
<tr>
<td>86.0</td>
<td>23.38</td>
<td>32.00</td>
<td>46.13</td>
<td>39.46</td>
<td></td>
<td></td>
</tr>
<tr>
<td>95.2</td>
<td>28.15</td>
<td>35.68</td>
<td>46.36</td>
<td>46.36</td>
<td></td>
<td></td>
</tr>
<tr>
<td>104.7</td>
<td>32.73</td>
<td>45.61</td>
<td>61.82</td>
<td>53.35</td>
<td></td>
<td></td>
</tr>
<tr>
<td>114.0</td>
<td>33.86</td>
<td>42.15</td>
<td>52.81</td>
<td>61.14</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
The addition of a strongly polarizing ion, with pronounced glass-forming tendency. A similar behavior must be at the other side of the phase diagram, as aluminum chloride is dimerized and almost nonconductive in the liquid state. The entropy as well as the conductivity. This assumption is in good agreement with the experimental conductivity data measured by Fannin et al. for the MEIC-AICl3 with small LiCl additions and with the results obtained by Matsunaga et al. on the LiCl influence on the electrochemical behavior of the AICl3 anion in MEIC-NaCl-AICl3 melts.

Voltagmometric measurements.—Voltammetric curves for the melts of neutral or slightly basic sodium tetrachloroaluminate with 1 and 2 mole percent (m/o) additions of DMTC are shown in Fig. 5 (obtained with a tungsten electrode). In the presence of DMTC, the potential of aluminum electroreduction becomes almost 100 mV more negative than for the pure NaAICl electrolyte. Moreover four new waves appear on the voltammetric curves: oxidation waves (I and II) with initial potentials of 1.82 and 2.29 V and reduction waves (III and IV) with initial potentials of 2.15 and 1.09 V, the wave parameters depending on the DMTC concentration. Wave I disappears during cycling in a potential range more positive than 1.6 V (Fig. 6) and wave III, being obviously an electroreduction of the product of process II, has a strong passivating effect on the aluminum reduction and oxidation: both of them are suppressed when negative polarization follows the positive one (Fig. 7). Peak current (Ip) and peak potential (Ep) of wave III depend linearly on the square root of the potential scanning velocity. In the slightly acidic melt the electrochemical behavior of DMTC (added in the form of a 0.447 DMTC-0.553 AICl3 melt) differs very much from that in the basic melt (Fig. 8B). The aluminum electroreduction initial potential, as in the basic melt, becomes 100 mV more negative (even at the lowest experimental temperature and potential scan velocity, i.e., 153.3~ and 8.3 mV s -1). Peak V current (Ip) and peak potential (Ep) of wave III depend linearly on the square root of the potential scanning velocity. For both waves peak current densities are unusually high (even at the lowest experimental temperature and potential scan velocity, i.e., 153.3°C and 8.3 mV s -1, peak V current density is 66 mA cm -2). The tIp/tEp value approaches unity when the temperature decreases (Fig. 10). Both peak parameters are reproducible (cycling tens of times), including low potential scan velocity conditions. The peak currents and potentials depend linearly on the square root of the scan velocity (Fig. 11). Both triazolium processes depend on the electrode material: triazolium reduction is suppressed by DMTC. Furthermore, new high velocity electrochemical processes, involving DMTC, can be seen in the voltammetric curves (waves V and VI in Fig. 9). Both waves have the same initial potential, 0.244 V, but the peak potential difference is distinct and exceeds 1 V, decreases with the temperature (Fig. 10) and scan velocity. For both waves peak current densities are unusually high (even at the lowest experimental temperature and potential scan velocity, i.e., 153.3°C and 8.3 mV s -1, peak V current density is 66 mA cm -2). The tIp/tEp value approaches unity when the temperature decreases (Fig. 10). Both peak parameters are reproducible (cycling tens of times), including low potential scan velocity conditions. The peak currents and potentials depend linearly on the square root of the scan velocity (Fig. 11). Both triazolium processes depend on the electrode material: triazolium reduction is suppressed by DMTC.
Anodic oxidation of NaAlCl₄ (oxidation of the tetra-chloroaluminate ion) is not effected by DMTC-AlCl₃ addition (Fig. 8).

From the results of the voltammetric measurements we conclude that in acidic and basic regions triazolium chloride has a significant effect on the electrochemical behavior of the sodium tetrachloroaluminate melt. Similar to imidazolium chloride, DMTCA has an inhibiting effect on the aluminum electroreduction. However, contrary to the behavior of imidazolium melts, the aluminum electro-oxidation on tungsten is suppressed in acidic melts, while being slightly affected in basic melts (mainly because of the higher aluminum reduction polarization and the fixed potential scanning region (Fig. 6).

In the basic electrolyte the strong passivating effect of the processes II-III on the electrochemical behavior of aluminum can be explained by the appearance of a lower conductive passivating surface layer (probably polymeric, taking into account the well-known properties of the benzotriazole). Dependence of the II-III peak potentials on the square root of the potential scan velocity, showing ohmic control of this process, is in agreement with our explanation.

Wave I can be ascribed to the oxidation of Cl⁻ ions in slightly basic melts and the disappearance of wave I when cycling in the high positive potential part of the potential window can be explained by the passivating effect of the wave III surface layer.

Wave IV can be ascribed to the reduction of the triazolium ion in the basic melt, similar to the imidazolium ion reduction in MEIC molten mixtures.

In the acidic electrolyte, peak current densities for waves V and VI are higher than those expected even for a reversible electrochemical reaction (if the diffusion coefficient is supposed to be \(-10^{-7} \text{ cm}^2 \text{s}^{-1}\) and the diffusional layer is \(10^{-2} \text{ cm}\). This phenomenon may be explained as an electroreduction of specifically adsorbed triazolium cations with formation of a stable adsorbed radical, and subsequent oxidation of this radical according to the equation

\[
\begin{align*}
H_3C-N^-\text{N} & \rightarrow H_3C-N^*\text{N} \\
\text{CH}_3 & \quad + e^- \\
\text{CH}_3 & \quad \rightarrow H_3C-N^*\text{N} \text{CH}_3
\end{align*}
\]

This explanation is in good agreement with R. A. Oster-young's observations concerning the remarkable stabilization of aromatic amine radical cations in AlCl₃-NaCl melts, even at 175°C, and the dependence on the melt acidity. In the present case ohmic control can be ascribed to the lower conductivity of the DMTC-rich surface layer. The tria-
zolium ion electrochemical behavior depends on the electrode material used. That is why it is possible to have a rechargeable aluminum electrode when we use pure aluminum in acidic melts, hence suppressing triazolium ion reduction.

In conclusion, DMTC-AlCl₃ melts can be used as secondary battery electrolytes with aluminum as anode in both basic and acidic mixtures in a wide temperature range.

However, the most important property of the studied electrolytes is the electrochemical activity of the triazolium chloride at potentials close to the aluminum reduction-oxidation processes in the acidic melts. The utilization of reaction 2 as an anode (instead of aluminum) in secondary batteries is promising because of higher reversibility, current density, and theoretical capacity. The combination of the triazolium process with such cathodic materials as polymers in secondary battery systems moreover has the following advantages: (i) absence of an ionic-exchange membrane; (ii) possibility of thin-layer battery design; and (iii) possible environmental advantage of using organic materials in the battery.

**Acknowledgments**

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Fig. 12. Cyclic voltamogram obtained with tungsten (W) and aluminum (Al) electrodes at 165°C and 1 V min⁻¹ for NaCl:AlCl₃:DMTC (0.4763:0.5025:0.0212).

REFERENCES

1. Danish Pat. 154180.